

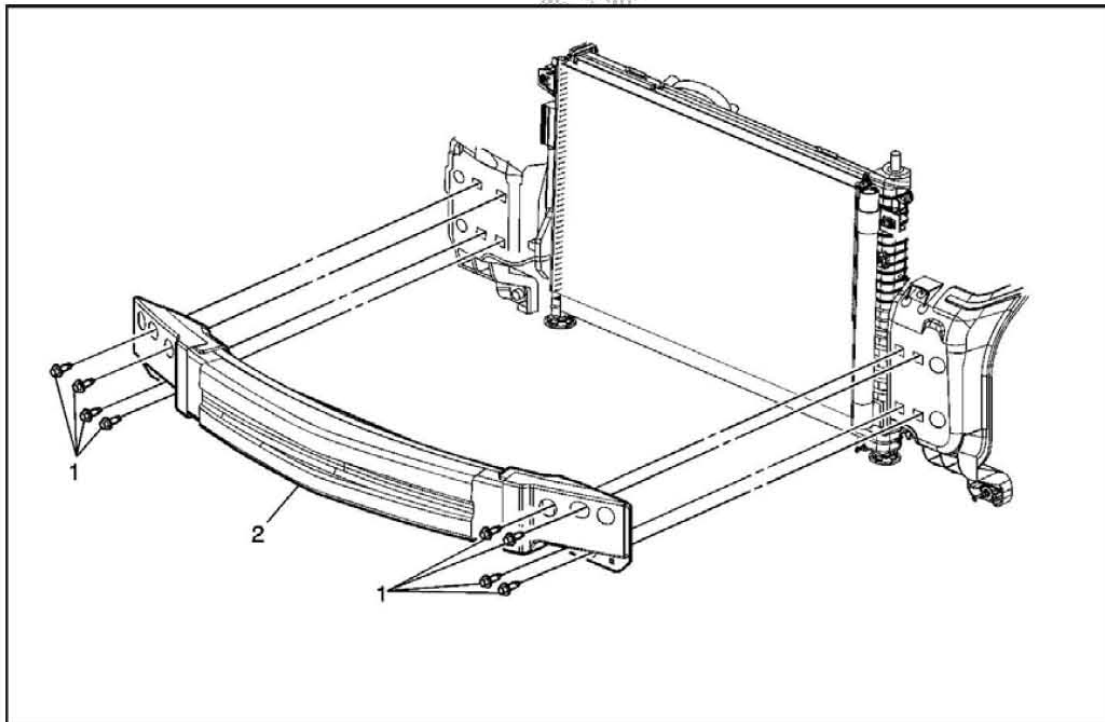
## Body Repair

### Bumpers and Fascias Specifications

#### Fastener Tightening Specifications

Application	Specification	
	Metric	English
Front Bumper Air Deflector Screw/Bolt	2 N·m	18 lb in
Front Bumper Fascia Bolts	10 N·m	89 lb in
Front Bumper Fascia Shield Screw	2 N·m	18 lb in
Front Bumper Impact Bar Bolts	30 N·m	22 lb ft
Rear Bumper Fascia (Inside Wheel Well) Bolts	10 N·m	89 lb in
Rear Bumper Fascia Center Bracket Bolts	10 N·m	89 lb in
Rear Bumper Fascia Retainers	2 N·m	18 lb in
Rear Bumper Fascia Side Bracket Bolts	7 N·m	62 lb in
Rear Bumper Fascia Screws	2 N·m	18 lb in
Rear Bumper Fascia Screws	2 N·m	18 lb in
Rear Bumper Fascia Tail Lamp Pocket Screws	2 N·m	18 lb in
Rear Bumper Fascia Upper Bracket Bolts	10 N·m	89 lb in
Rear Bumper Impact Bar Bolts	30 N·m	22 lb ft

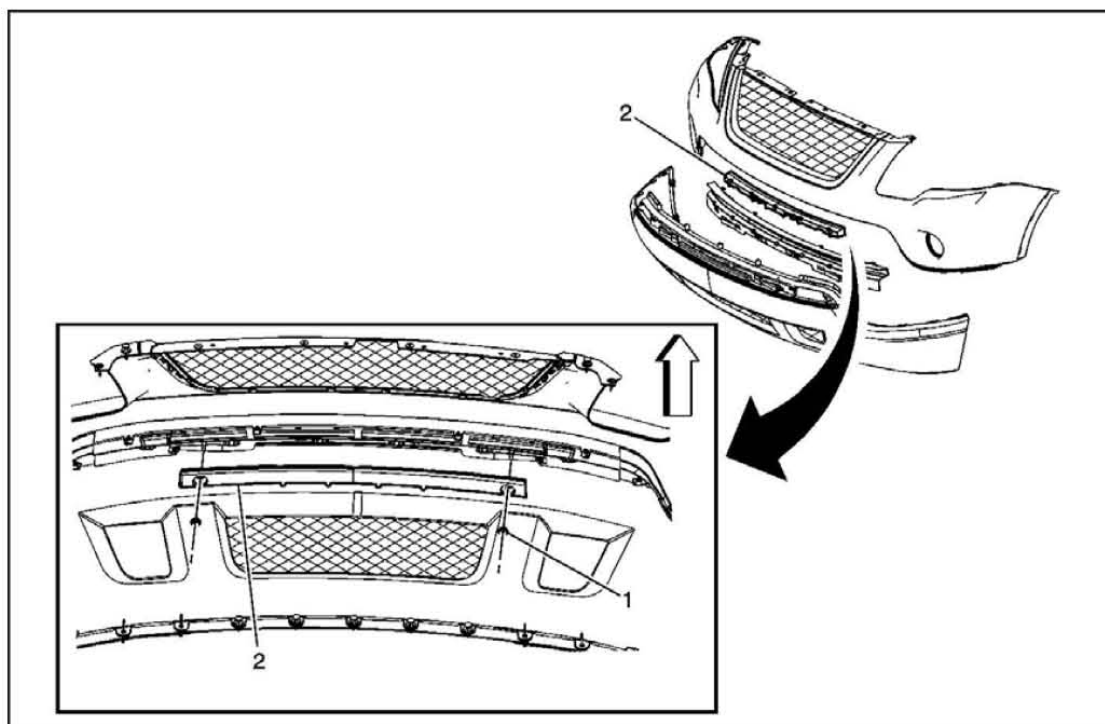
### Front Bumper Impact Bar Replacement



Callout	Component Name
Preliminary Procedure	
Remove the bumper fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse).	

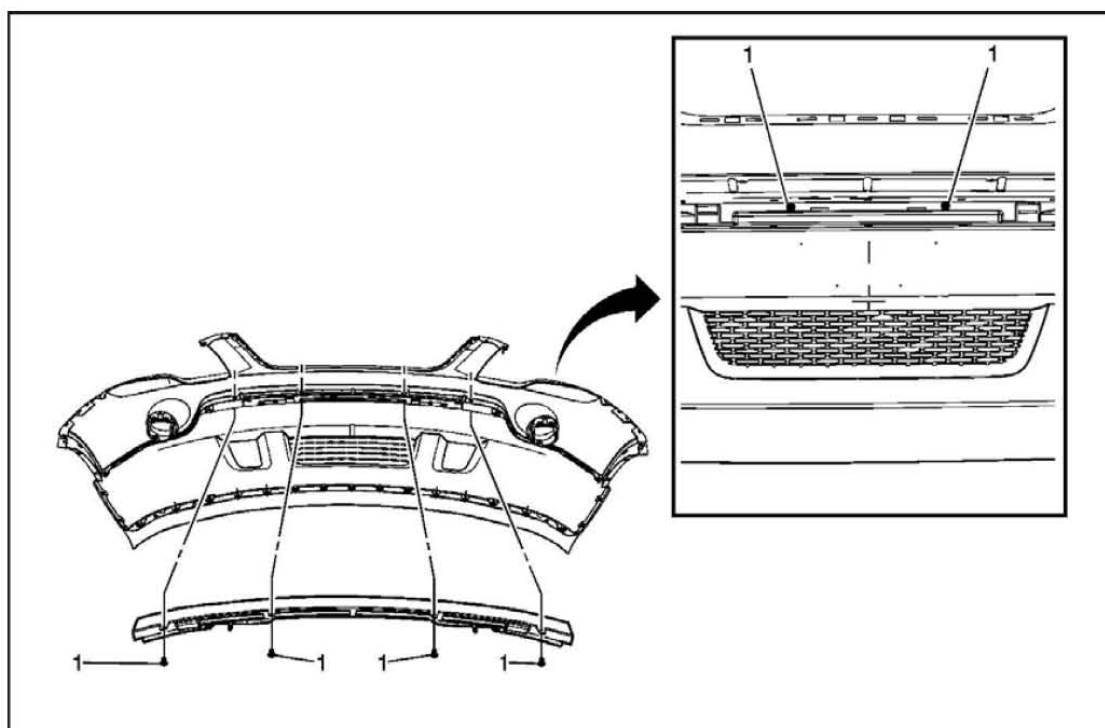
1	<p>Front Bumper Impact Bar Bracket Bolt (Qty: 6)</p> <p>Caution: Refer to Fastener Caution.</p> <p>Tighten</p> <p>50 N·m (37 lb ft)</p>
2	<p>Front Bumper Impact Bar</p> <p>Procedure</p> <ul style="list-style-type: none"> <li>• Disconnect the electrical connectors/harnesses as needed.</li> <li>• Transfer any parts as needed.</li> <li>• Remove right and left side air baffle attached at the impact bar.</li> </ul>

### Front Bumper Center Filler Replacement (Acadia, Enclave)



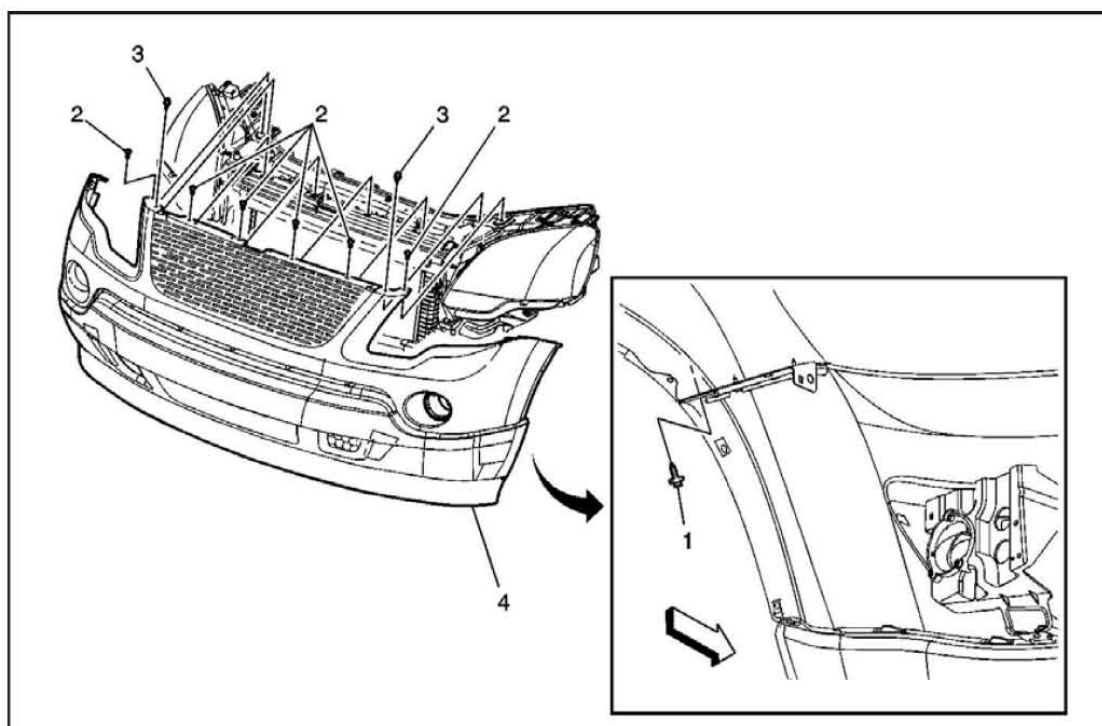
Callout	Component Name
<p>Preliminary Procedure</p> <p>Remove the front fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse).</p>	
1	<p>Bumper Filler Front Side Bolt (Qty: 2)</p> <p>Caution: Refer to Fastener Caution.</p> <p>Tighten</p> <p>3 N·m (27 lb in)</p>
2	Bumper Filler Front Side

## Radiator Grille Support Reinforcement Replacement (Acadia, Enclave)



Callout	Component Name
Preliminary Procedures	
1. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse).	
2. Remove the front bumper center filler. Refer to Front Bumper Center Filler Replacement (Acadia, Enclave).	
3. Remove the front bumper molding. Refer to Front Bumper Fascia Molding Replacement (Acadia) or Front Bumper Fascia Molding Replacement (Enclave).	
1	Front Fascia Reinforcement Screw (Qty: 6) Caution: Refer to Fastener Caution. Tighten 7 N·m (62 lb in)
2	Front Fascia Reinforcement

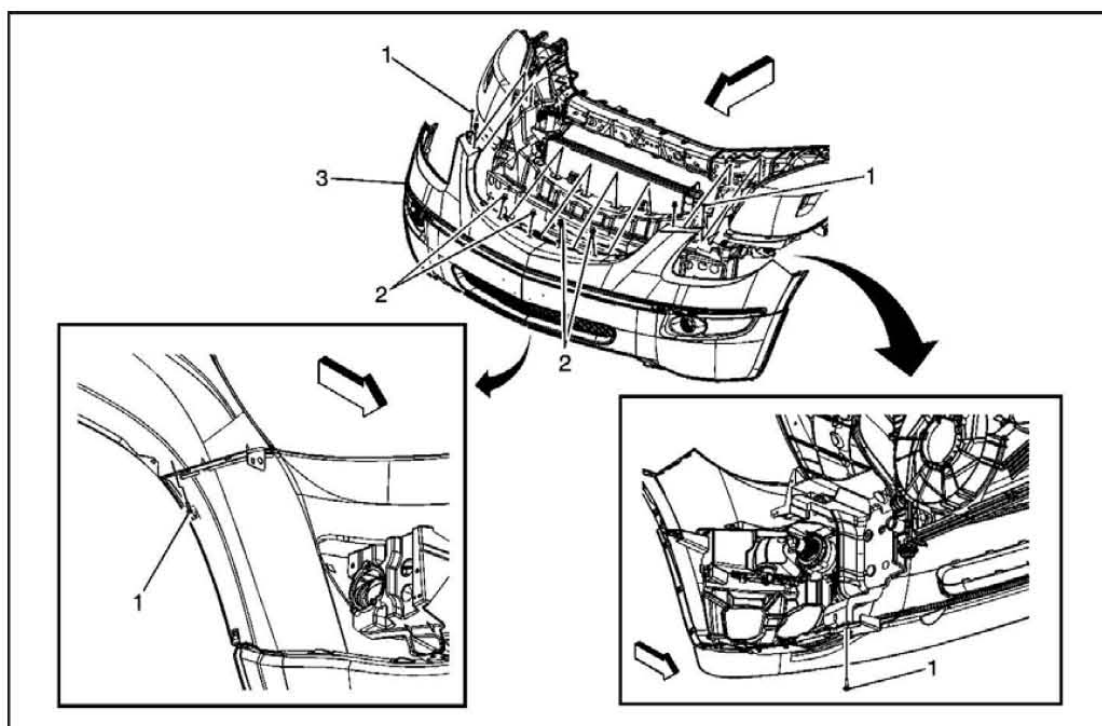
## Front Bumper Fascia Replacement (Acadia)



Callout	Component Name
<b>Preliminary Procedures</b> 1. Remove the front compartment sight shields. Refer to Front Compartment Sight Shields Replacement (Acadia) or Front Compartment Sight Shields Replacement (Enclave) or Front Compartment Sight Shields Replacement (OUTLOOK) or Front Compartment Sight Shields Replacement (Traverse). 2. Remove the front wheelhouse liner. Refer to Front Wheelhouse Front Liner Replacement (Traverse) or Front Wheelhouse Front Liner Replacement (Outlook).	
1	Front Fascia Screw (Qty: 2) Caution: Refer to Fastener Caution. Tip: Reach underneath the wheelhouse to access the bolts. Tighten 2 N·m (18 lb in)
2	Front Fascia Retainer (Qty: 6)
3	Front Fascia Bracket Screw (Qty: 2) Tighten 2 N·m (18 lb in)
4	Front Fascia Procedure 1. Drill out the license plate bracket rivets, if equipped. 2. Disconnect any electrical connectors. 3. Transfer parts as needed. 4. Pull forward to remove the front bumper fascia.

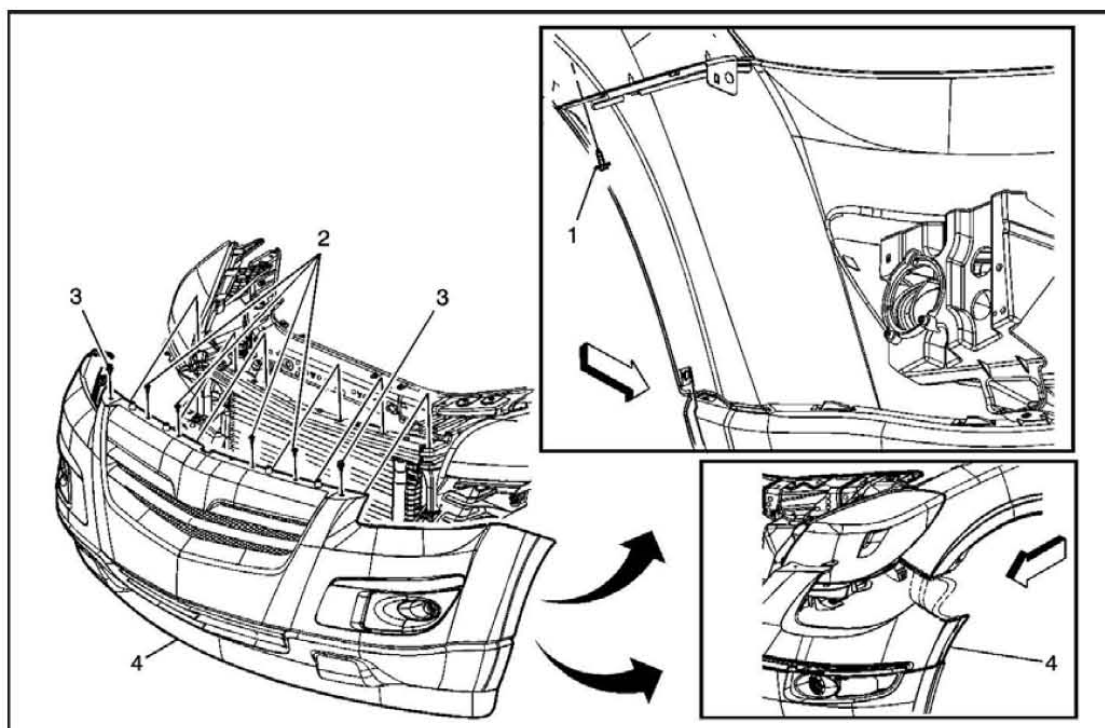


## Front Bumper Fascia Replacement (Enclave)



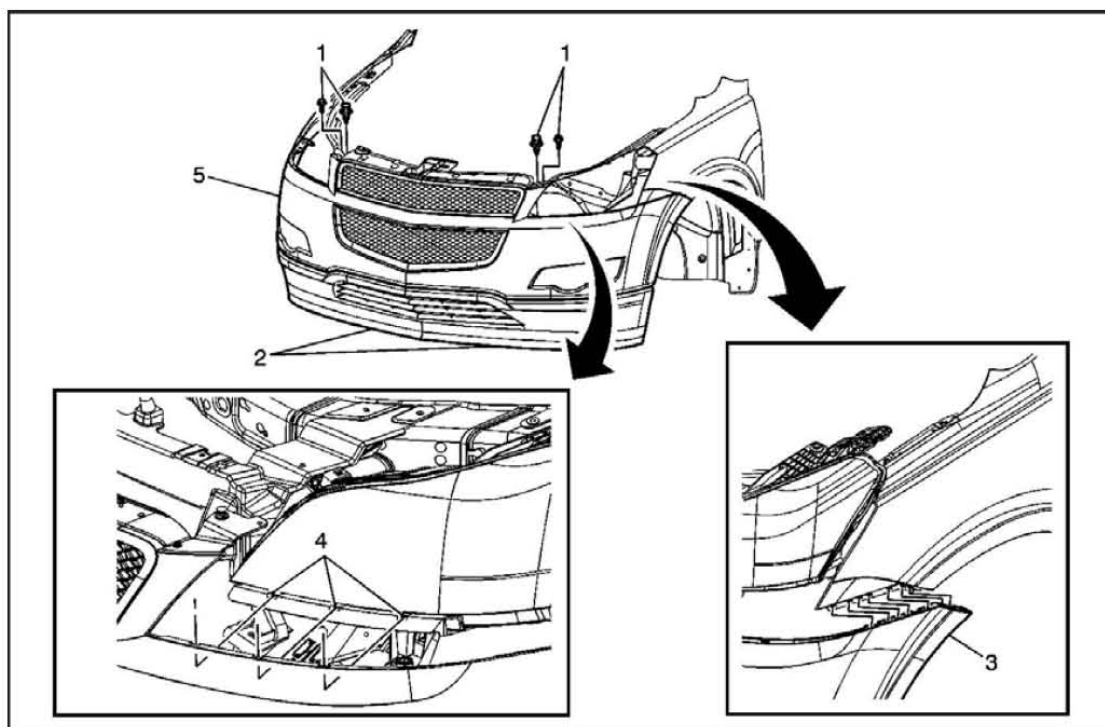
Callout	Component Name
<b>Preliminary Procedures</b> 1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle. 2. Remove the front compartment sight shield. Refer to Front Compartment Sight Shields Replacement (Acadia) or Front Compartment Sight Shields Replacement (Enclave) or Front Compartment Sight Shields Replacement (OUTLOOK) or Front Compartment Sight Shields Replacement (Traverse). 3. Remove the front wheelhouse liner. Refer to Front Wheelhouse Front Liner Replacement (Traverse) or Front Wheelhouse Front Liner Replacement (Outlook)	
1	Front Fascia Bolt (Qty: 16) Caution: Refer to Fastener Caution. Tighten 2 N·m (18 lb in)
2	Front Fascia Retainer (Qty: 4)
3	Front Fascia <b>Procedure</b> 1. Drill out the license plate bracket rivets, if equipped. 2. Disconnect any electrical connectors. 3. Transfer components as necessary. 4. Pull forward to remove the front bumper fascia.

## Front Bumper Fascia Replacement (OUTLOOK)



Callout	Component Name
<p>Preliminary Procedures</p> <p>1. Remove the front compartment sight shields. Refer to Front Compartment Sight Shields Replacement (Acadia) or Front Compartment Sight Shields Replacement (Enclave) or Front Compartment Sight Shields Replacement (OUTLOOK) or Front Compartment Sight Shields Replacement (Traverse).</p> <p>2. Remove the front wheelhouse liner. Refer to Front Wheelhouse Front Liner Replacement (Traverse) or Front Wheelhouse Front Liner Replacement (Outlook).</p>	
1	<p>Front Fascia Screw (Qty: 3)</p> <p>Caution: Refer to Fastener Caution.</p> <p>Procedure</p> <p>Reach underneath the fender to access the bolts.</p> <p>Tighten</p> <p>2 N·m (18 lb in)</p>
2	Front Fascia Retainer (Qty: 4)
3	<p>Front Fascia Bracket Screw (Qty: 2)</p> <p>Tighten</p> <p>2 N·m (18 lb in)</p>
4	<p>Front Fascia</p> <p>Procedure</p> <p>1. Drill out the license plate bracket rivets, if equipped.</p> <p>2. Disconnect any electrical connectors.</p> <p>3. Transfer parts as needed.</p> <p>4. Pull forward to remove the front bumper fascia.</p>

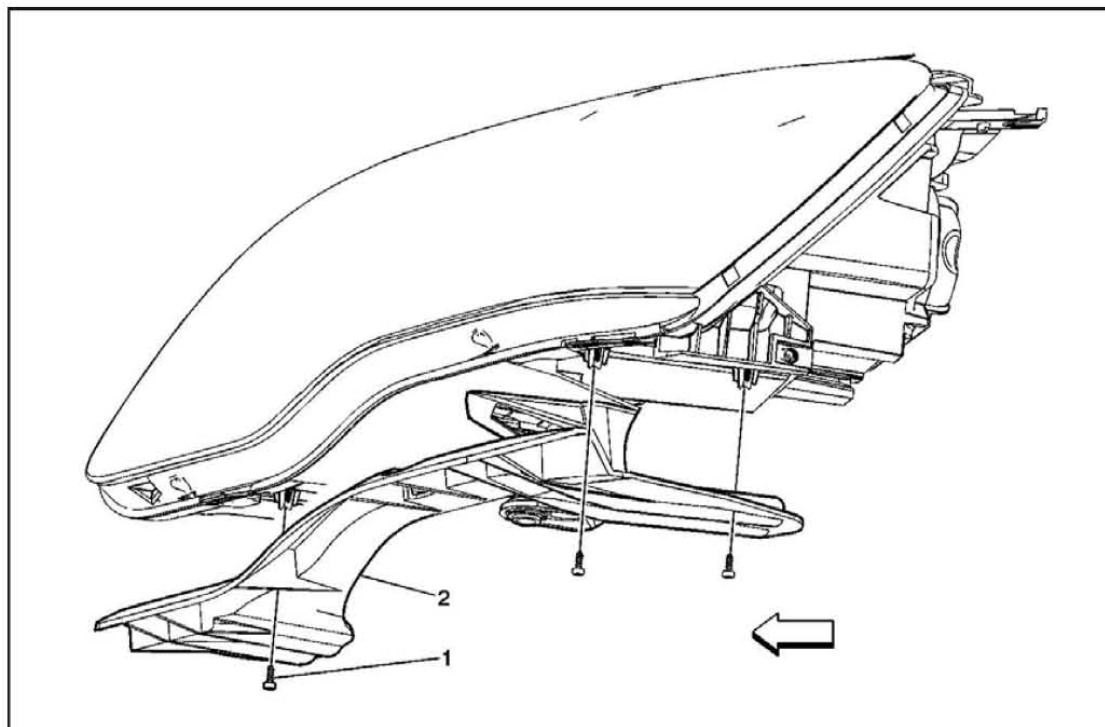
## Front Bumper Fascia Replacement (Traverse)



Callout	Component Name
Preliminary Procedures	
1. Remove the front compartment sight shield. Refer to Front Compartment Sight Shields Replacement (Acadia) or Front Compartment Sight Shields Replacement (Enclave) or Front Compartment Sight Shields Replacement (OUTLOOK) or Front Compartment Sight Shields Replacement (Traverse) .	
2. Remove the front wheelhouse front liner. Refer to Front Wheelhouse Front Liner Replacement (Traverse) or Front Wheelhouse Front Liner Replacement (Outlook)	
1	Front Bumper Fascia Push-Pin (Qty: 4)
2	Front Bumper Fascia Screw (Qty: 2) Caution: Refer to Fastener Caution. Tighten 10 N·m (89 lb in)
3	Front Bumper Fascia Fender Tab Tip: Carefully push a small nylon wedge between the fascia and the fender. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the fascia from the fender.
4	Front Bumper Fascia Headlamp Bracket Tip: Carefully push a small nylon wedge between the fascia and the fender. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the fascia from the headlamp bracket.
5	Front Bumper Fascia Procedure <ul style="list-style-type: none"> <li>• Disconnect any electrical connectors.</li> <li>• Transfer parts as needed.</li> </ul>

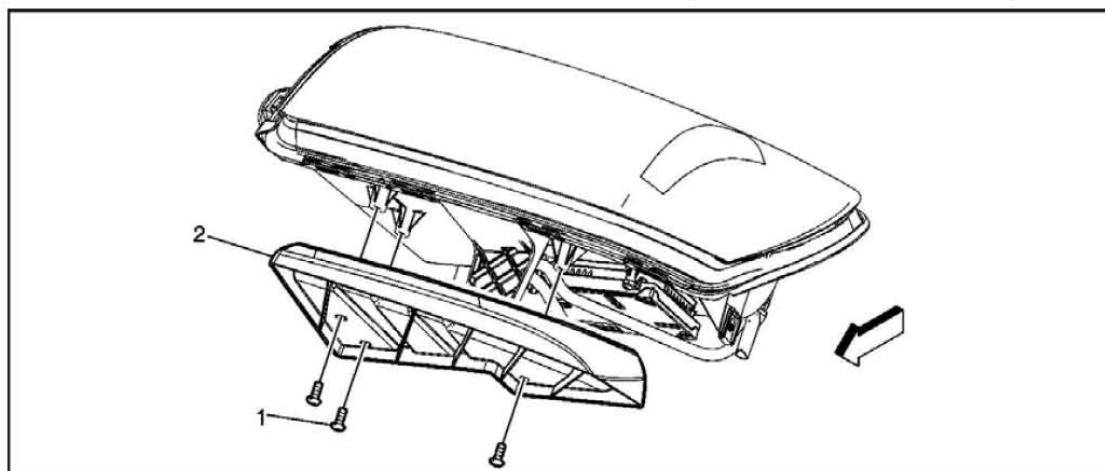


### Headlamp and Front End Fascia Mount Panel Replacement (Base Acadia)



Callout	Component Name
<b>Procedure</b> Remove the headlamp assembly. Refer to Headlamp Replacement (Traverse with TVP) or Headlamp Replacement (Acadia) or Headlamp Replacement (Enclave) or Headlamp Replacement (OUTLOOK).	
1	Headlamp and Front Bumper Fascia Mounting Panel Support Screws (Qty: 3) Caution: Refer to Fastener Caution. Tighten Tighten the screws to 2 N·m (18 lb in)
2	Headlamp and Front Bumper Fascia Mounting Panel Support

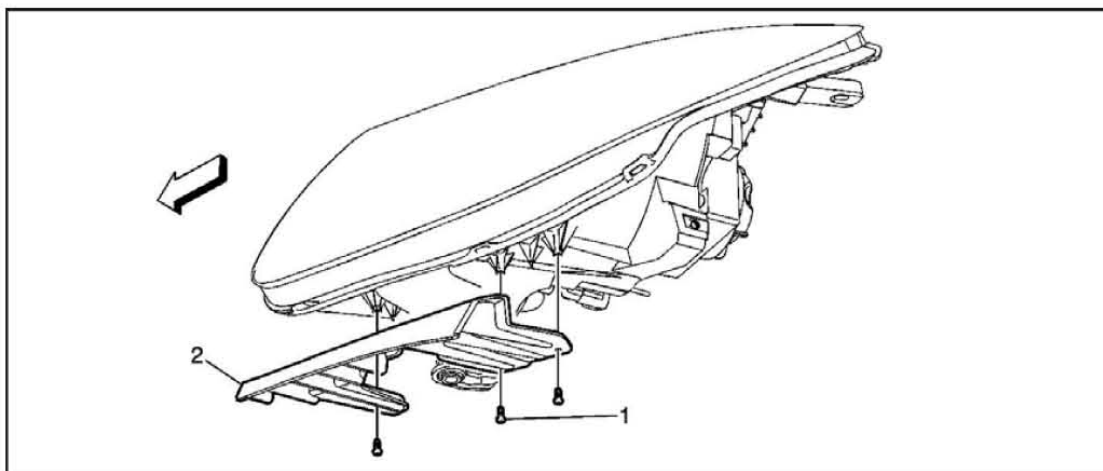
### Headlamp and Front End Fascia Mount Panel Replacement (HID Acadia)





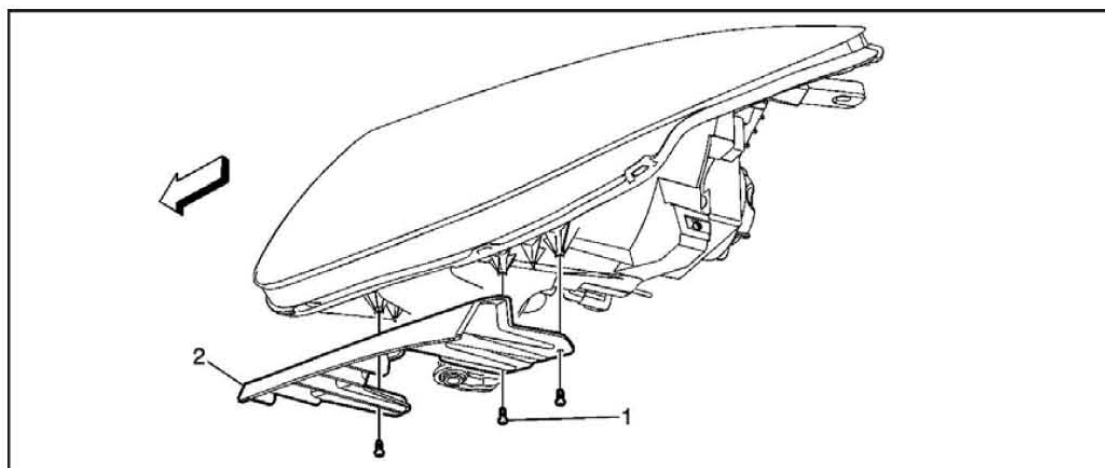
Callout	Component Name
<b>Procedure</b> Remove the headlamp capsule. Refer to Headlamp Capsule Replacement (Acadia TVD) or Headlamp Capsule Replacement (Enclave TVC TSH) or Headlamp Capsule Replacement (OUTLOOK).	
1	Headlamp and Front Bumper Fascia Mounting Panel Support Screws (Qty: 3) Caution: Refer to Fastener Caution. Tighten Tighten the screws to 2 N·m (18 lb in)
2	Headlamp and Front Bumper Fascia Mounting Panel Support

### Headlamp and Front End Fascia Mount Panel Replacement (AFS Enclave)



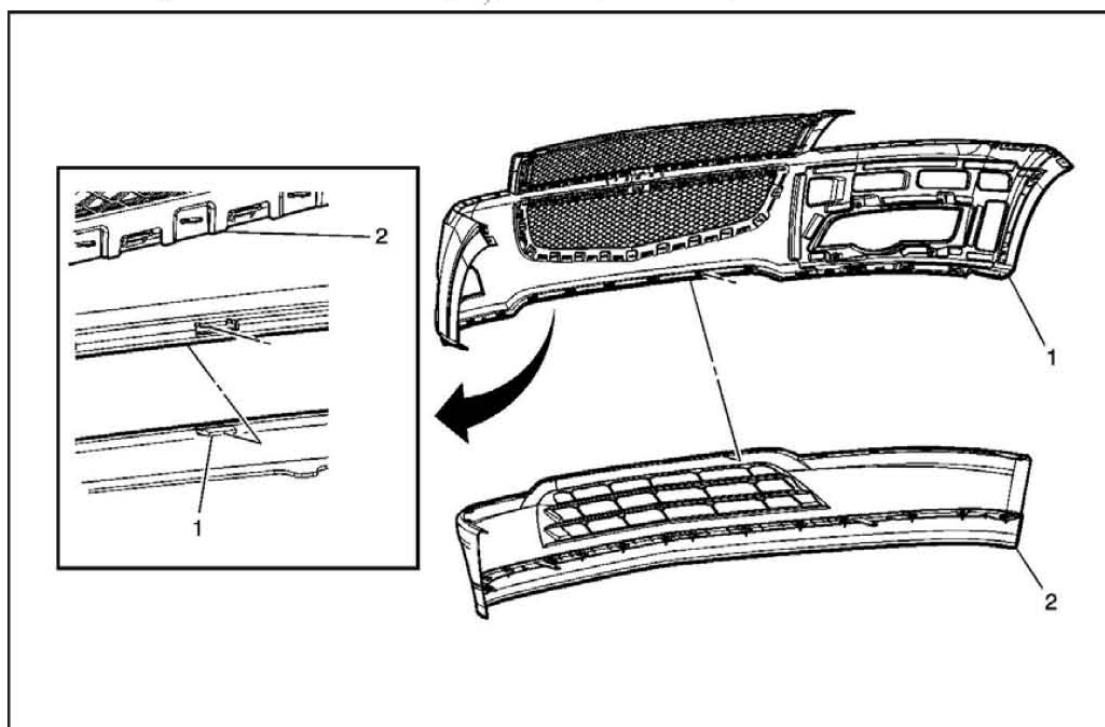
Callout	Component Name
<b>Procedure</b> Remove the headlamp capsule. Refer to Headlamp Capsule Replacement (Acadia TVD) or Headlamp Capsule Replacement (Enclave TVC TSH) or Headlamp Capsule Replacement (OUTLOOK).	
1	Headlamp and Front Bumper Fascia Mounting Panel Support Screws (Qty: 3) Caution: Refer to Fastener Caution. Tighten Tighten the screws to 2 N·m (18 lb in)
2	Headlamp and Front Bumper Fascia Mounting Panel Support

## Headlamp and Front End Fascia Mount Panel Replacement (Base Enclave)



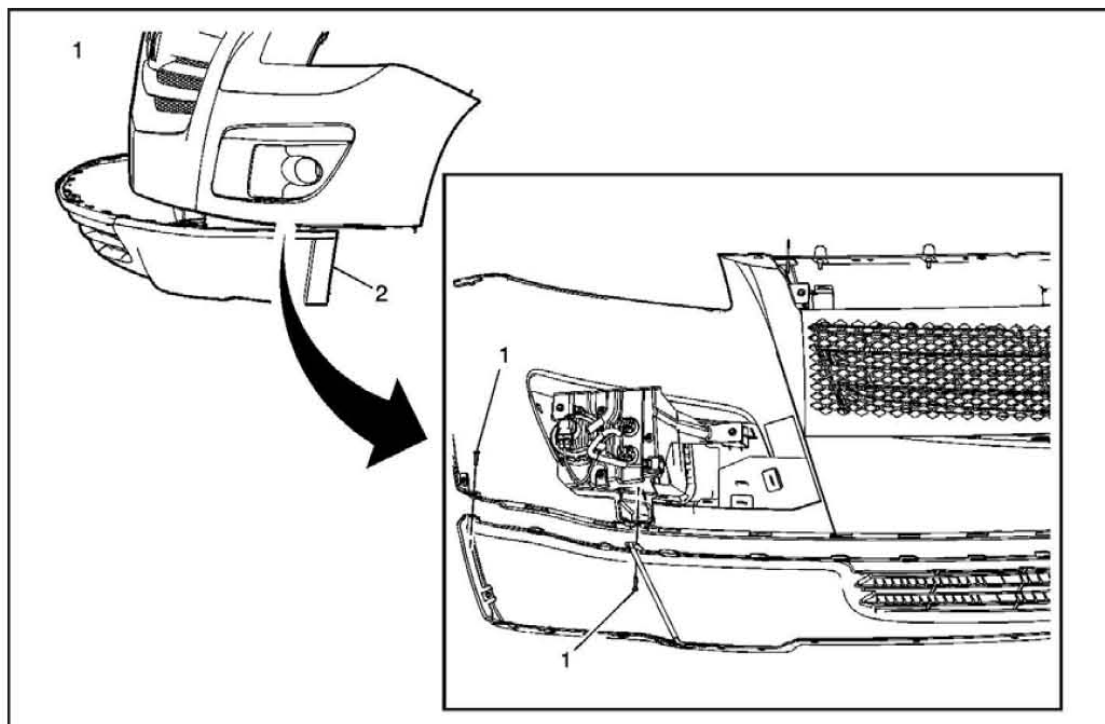
Callout	Component Name
<b>Procedure</b> Remove the headlamp capsule. Refer to Headlamp Capsule Replacement (Acadia TVD) or Headlamp Capsule Replacement (Enclave TVC TSH) or Headlamp Capsule Replacement (OUTLOOK).	
1	Headlamp and Front Bumper Fascia Mounting Panel Support Screws (Qty: 3) Caution: Refer to Fastener Caution. Tighten Tighten the screws to 2 N·m (18 lb in)
2	Headlamp and Front Bumper Fascia Mounting Panel Support

## Front Bumper Lower Fascia Replacement (Traverse)



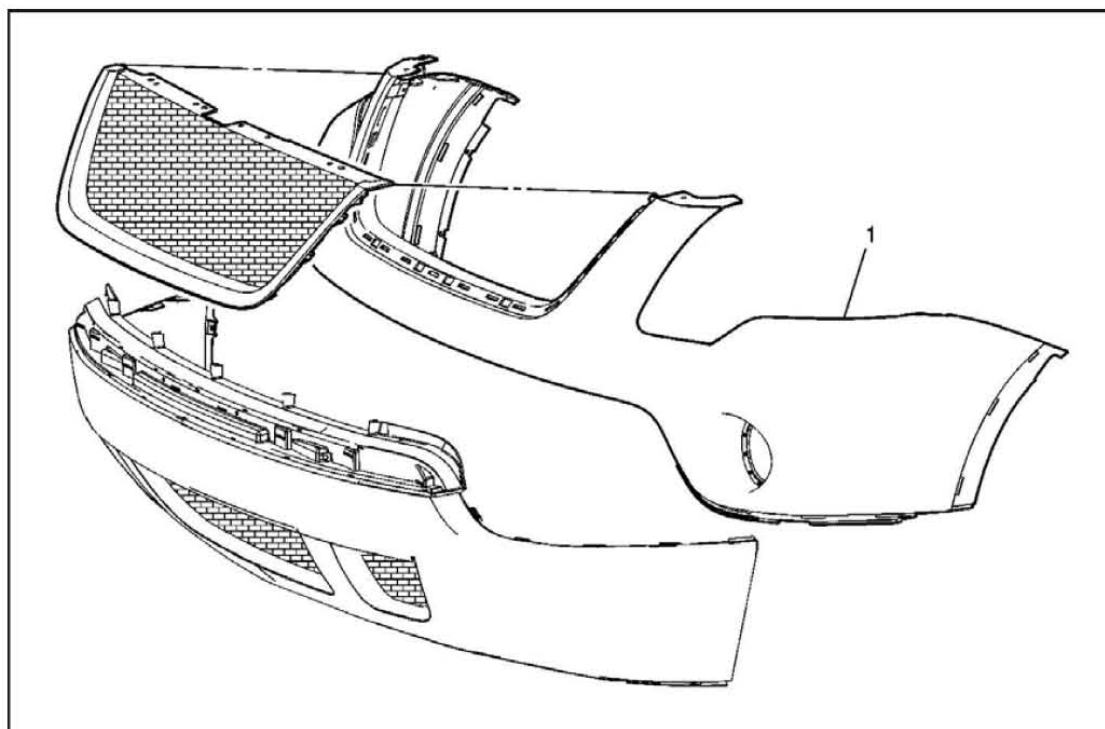
Callout	Component Name
<b>Preliminary Procedure</b> Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse).	
1	<b>Front Bumper Lower Fascia Tab Procedure</b> 1. Remove the screws from the ends of the upper and lower fascia. 2. Carefully push a small nylon wedge between the fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the lower fascia from the fascia.
2	Front Bumper Lower Fascia

### Front Bumper Lower Fascia Replacement (Outlook)



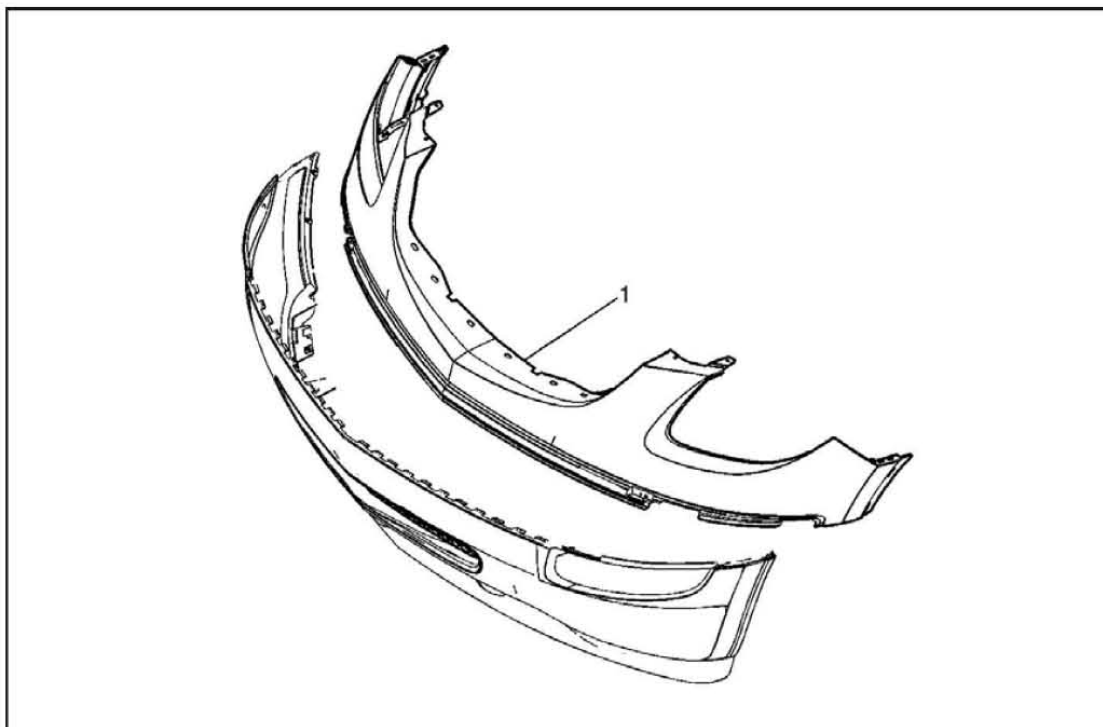
Callout	Component Name
<b>Preliminary Procedure</b> Raise the vehicle. Support the vehicle with suitable safety stands. Refer to Lifting and Jacking the Vehicle.	
1	<b>Front Bumper Lower Fascia Bolt (Qty: 4)</b> Caution: Refer to Fastener Caution. Tighten 10 N·m (89 lb in).
2	Front Bumper Lower Fascia

## Front Bumper Upper Fascia Replacement (Acadia)



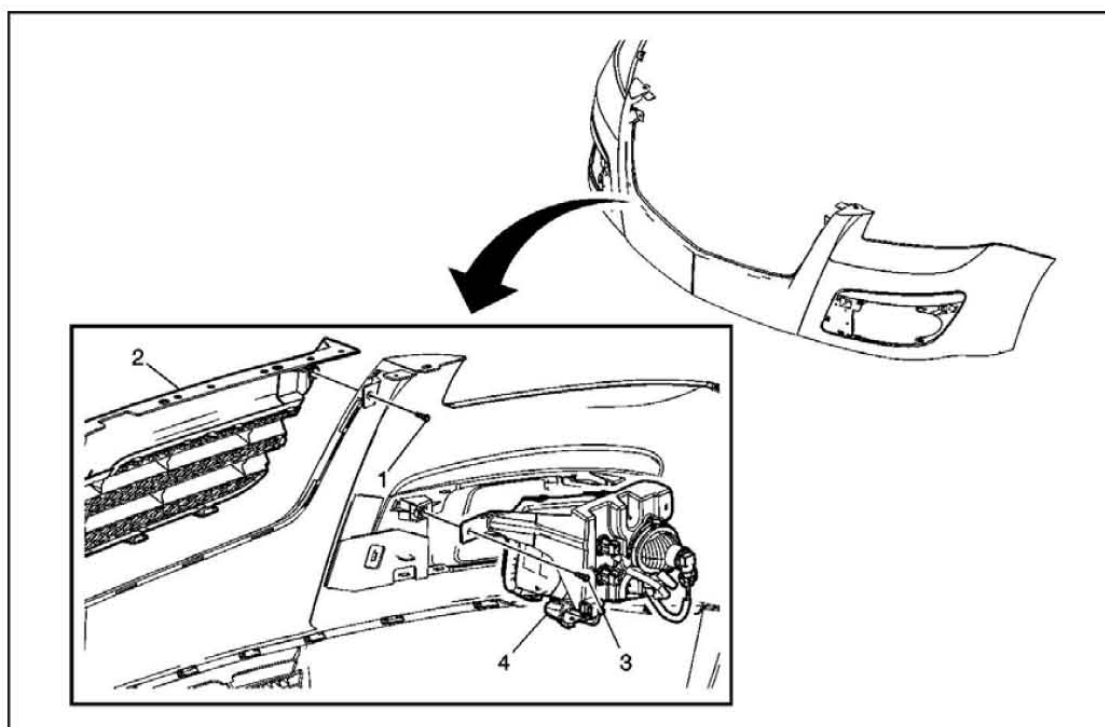
Callout	Component Name
<p>Preliminary Procedures</p> <ol style="list-style-type: none"> <li>1. Remove the front fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse).</li> <li>2. Remove the front grille. Refer to Radiator Grille Replacement (OUTLOOK) or Radiator Grille Replacement (Acadia) or Radiator Grille Replacement (Enclave).</li> <li>3. Remove the front fog lamps. Refer to Front Fog Lamp Replacement (Acadia) or Front Fog Lamp Replacement (Enclave) or Front Fog Lamp Replacement (OUTLOOK).</li> <li>4. Remove the lower fascia. Refer to Front Bumper Lower Fascia Replacement (Traverse) or Front Bumper Lower Fascia Replacement (Outlook).</li> </ol>	
1	<p>Front Upper Fascia Bumper</p> <p>Tip: Disconnect any electrical connectors.</p>



**Front Bumper Upper Fascia Replacement (Enclave)**

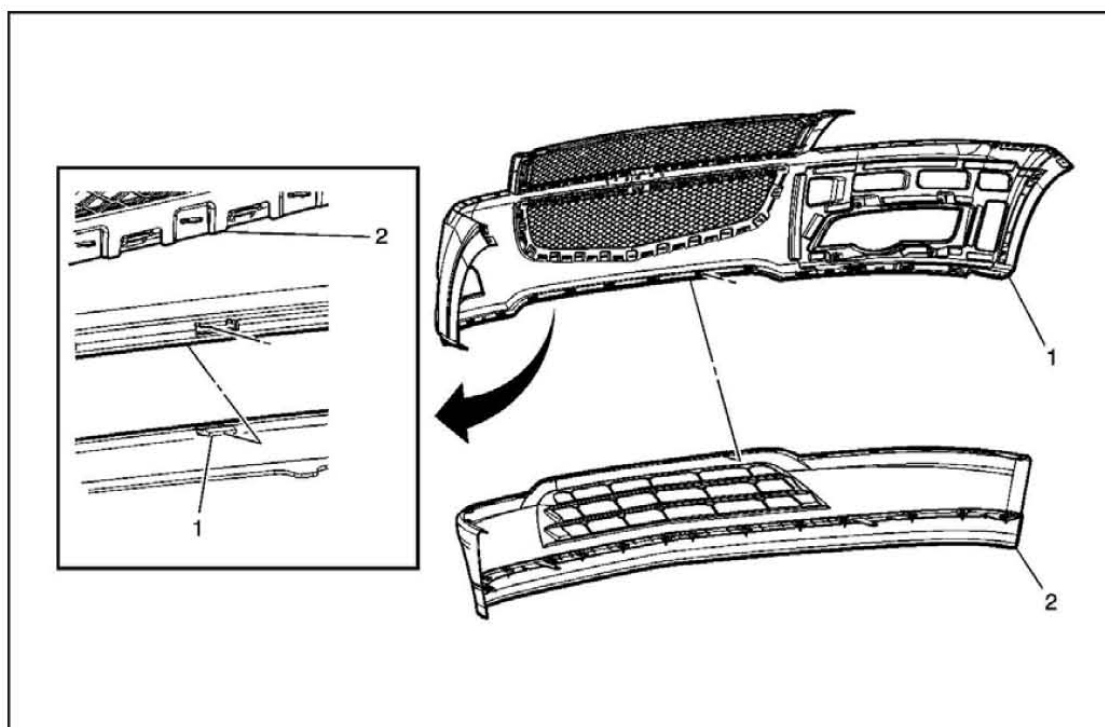
Callout	Component Name
Preliminary Procedures Remove the front fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse).	
1	Front Bumper Upper Fascia Tip: Unbolt upper fascia from lower.

**Front Bumper Upper Fascia Replacement (OUTLOOK)**



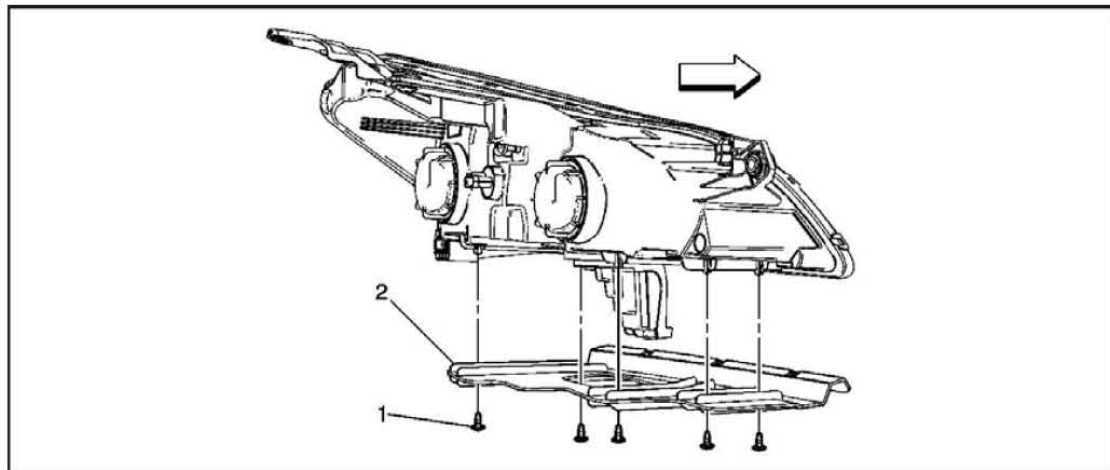
Callout	Component Name
Preliminary Procedure	
Remove the front fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse).	
1	Front Grille Bolts (Qty: 2) Refer to Radiator Grille Replacement (OUTLOOK) or Radiator Grille Replacement (Acadia) or Radiator Grille Replacement (Enclave).
2	Front Grille
3	Front Fog Lamps Refer to Front Fog Lamp Replacement (Acadia) or Front Fog Lamp Replacement (Enclave) or Front Fog Lamp Replacement (OUTLOOK)

### Front Bumper Upper Fascia Replacement (Traverse)



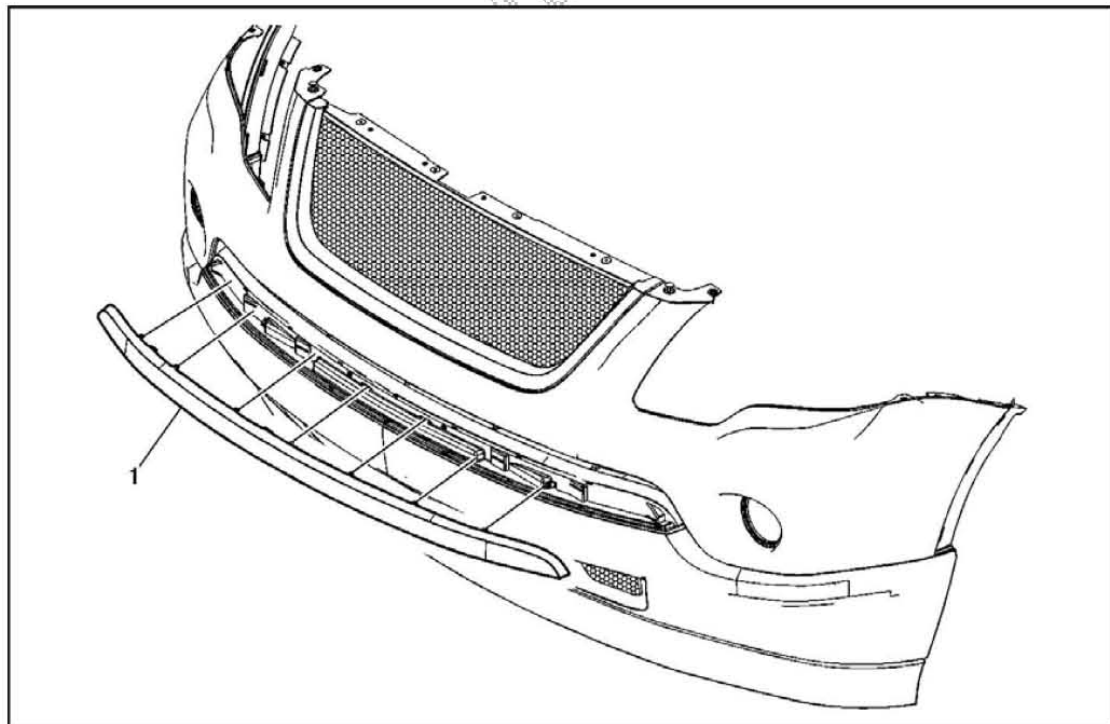
Callout	Component Name
Preliminary Procedures 1. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse). 2. Remove the front fog lamps. Refer to Front Fog Lamp Replacement (Acadia) or Front Fog Lamp Replacement (Enclave) or Front Fog Lamp Replacement (OUTLOOK).	
1	Front Bumper Upper Fascia Tab Procedure 1. Remove the screws from the ends of the upper and lower fascia. 2. Carefully push a small nylon wedge between the lower fascia and the upper fascia. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the upper fascia from the fascia.
2	Front Bumper Upper Fascia

### Front Bumper Fascia Headlamp Opening Flange Support Replacement (With and without TVP)



Callout	Component Name
<b>Procedure</b> Remove the headlamp assembly. Refer to Headlamp Replacement (Traverse with TVP) or Headlamp Replacement (Acadia) or Headlamp Replacement (Enclave) or Headlamp Replacement (OUTLOOK).	
1	Front Bumper Fascia Headlamp Opening Flange Support Screw (Qty: 6) Caution: Refer to Fastener Caution. Tighten Hand tighten the screws.
2	Front Bumper Fascia Headlamp Opening Flange Support.

### Front Bumper Fascia Molding Replacement (Acadia)



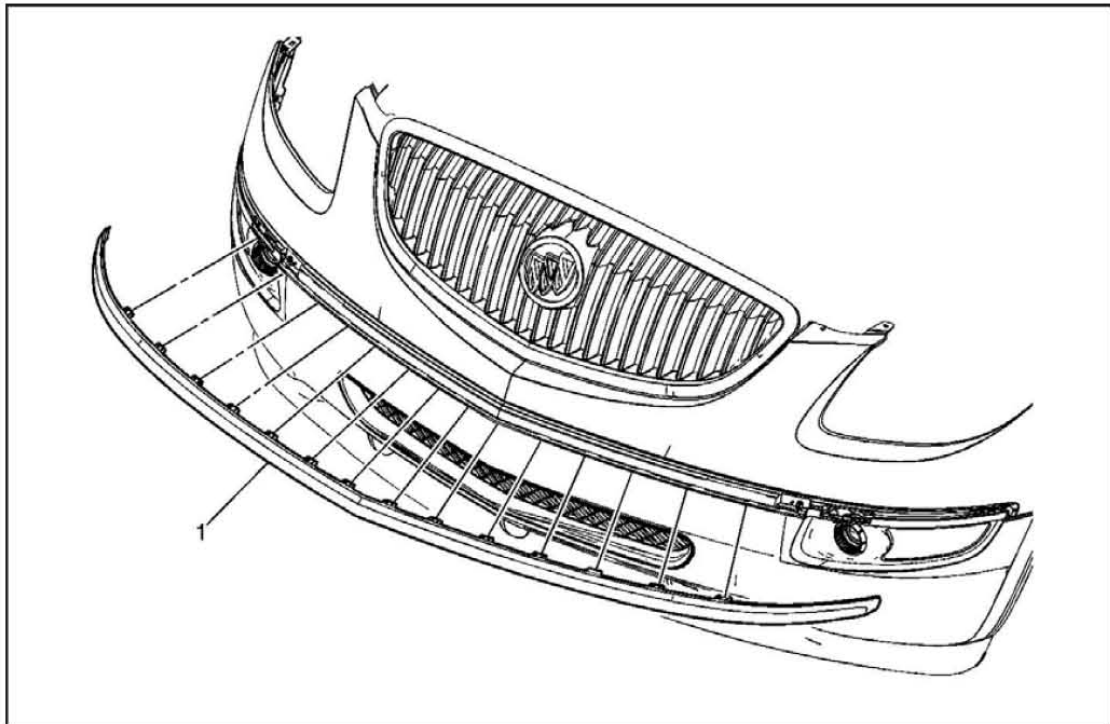
Callout	Component Name
<b>Preliminary Procedure</b> Remove the bumper fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper	



Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse).

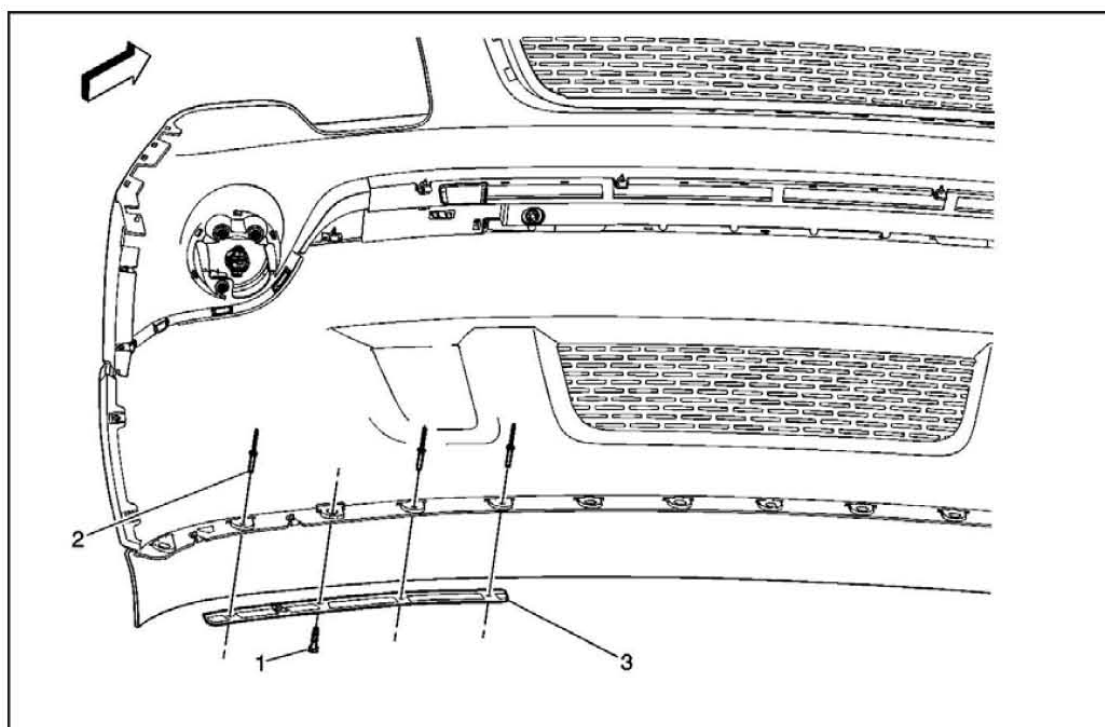
1	Front Bumper Fascia Molding
	Procedure 1. Remove the screws from each side before removing the molding. 2. Transfer any necessary parts.

### Front Bumper Fascia Molding Replacement (Enclave)



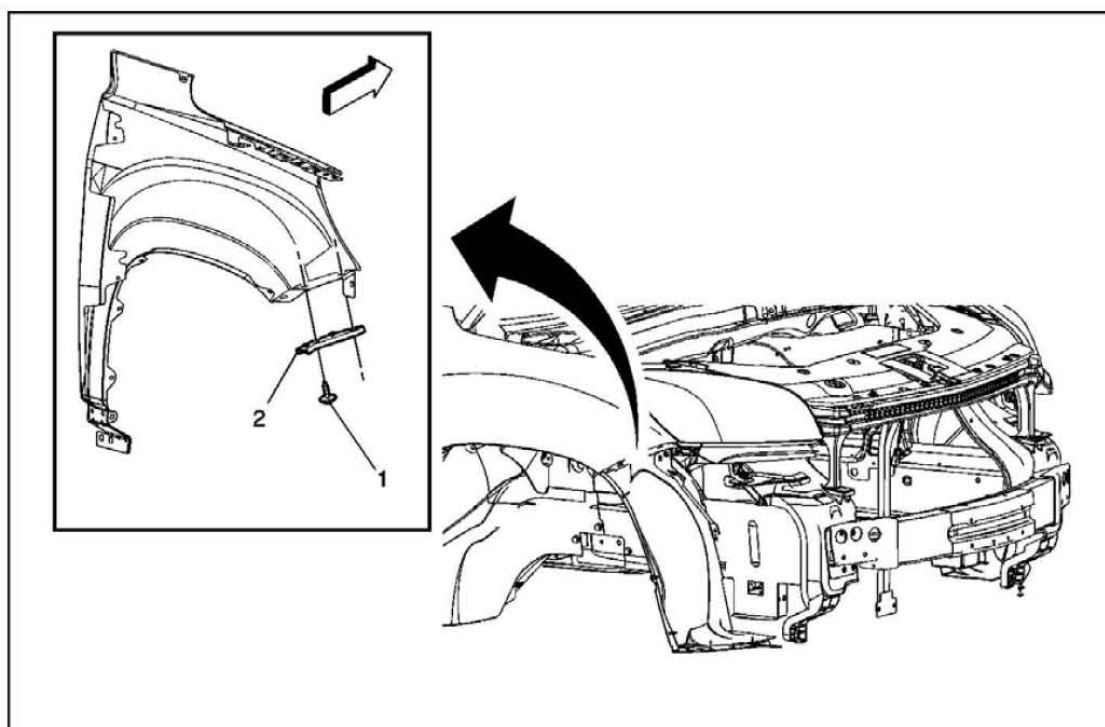
Callout	Component Name
1	Front Bumper Fascia Molding <b>Tip:</b> Gently pull on the molding.

### Front Bumper Fascia Bracket Replacement (Acadia)



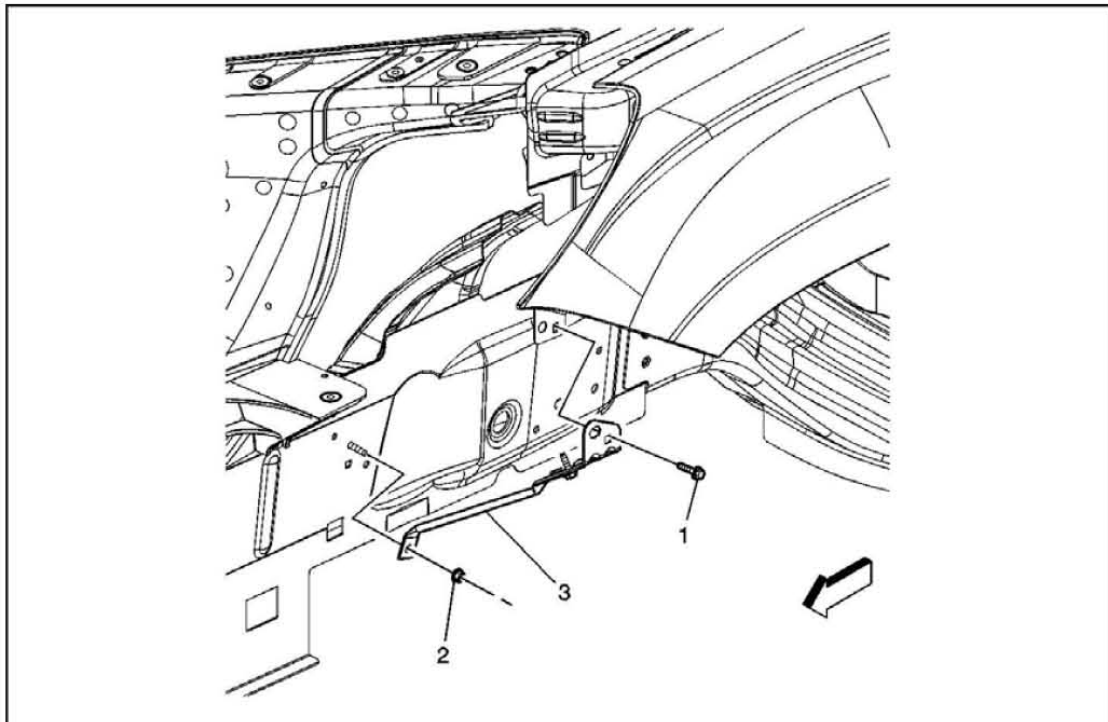
Callout	Component Name
Preliminary Procedures Remove the front fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse).	
1	Front Bumper Bracket Bolt Caution: Refer to Fastener Caution. Tighten 10 N·m (89 lb in).
2	Front Bumper Bracket Rivets
3	Front Bumper Bracket

### Front Bumper Fascia Bracket Replacement (Outlook)



Callout	Component Name
Preliminary Procedure Remove the front fascia. Refer to Front Bumper Fascia Replacement (Acadia) or Front Bumper Fascia Replacement (Enclave) or Front Bumper Fascia Replacement (OUTLOOK) or Front Bumper Fascia Replacement (Traverse).	
1	Front Bumper Fascia Bracket/Reinforcement Bolt (Qty: 2) Caution: Refer to Fastener Caution. Tighten 2 N·m (18 lb in).
2	Front Bumper Fascia Bracket/Reinforcement

### Front Bumper Fascia Brace Replacement (Acadia)



Callout	Component Name
Preliminary Procedures	
1. Remove the headlamp. Refer to Headlamp Replacement (Traverse with TVP) or Headlamp Replacement (Acadia) or Headlamp Replacement (Enclave) or Headlamp Replacement (OUTLOOK).	
2. Remove the front wheelhouse liner. Refer to Front Wheelhouse Front Liner Replacement (Traverse) or Front Wheelhouse Front Liner Replacement (Outlook).	
1	Front Bumper Fascia Brace Bolt Caution: Refer to Fastener Caution. Tighten 25 N·m (18 lb ft).
2	Front Bumper Fascia Brace Nut Tighten 9 N·m (80 lb in).
3	Fender Bumper Fascia Brace

### Front Bumper Fascia Brace Replacement (OUTLOOK)