


REPLACEMENT

SEAT ASSEMBLY REPLACEMENT


1. Remove the seat assembly mounting cover (A).
2. After loosening the seat assembly mounting bolts and nuts, remove the seat assembly (B).

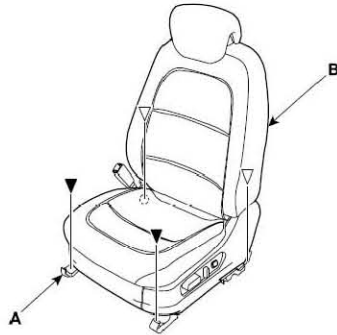
Fastener Locations

▶ : Nut, 2

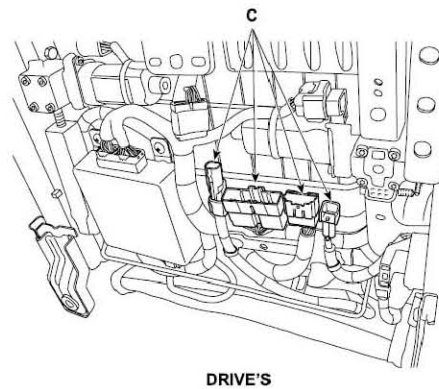
 23.5 ~ 35.3 N·m
(2.4 ~ 3.6 kgf·m
17.4 ~ 26.0 lbf·ft)

▷ : Bolt, 2

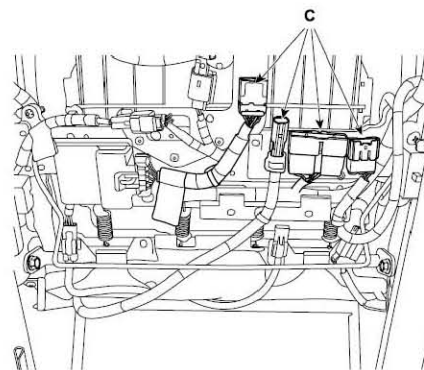
 34.3 ~ 53.9 N·m
(3.5 ~ 5.5 kgf·m
25.3 ~ 39.8 lbf·ft)



3. Disconnect the connector (C), and remove the seat assembly.



DRIVE'S



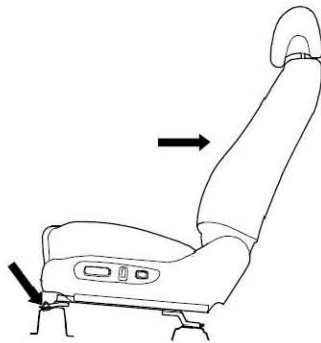
PASSENGER'S

4. Installation is the reverse of removal.

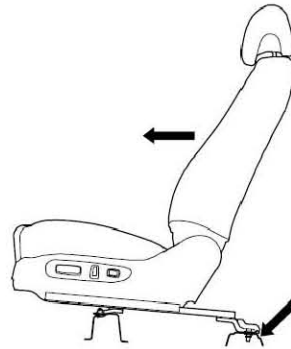


⚠ CAUTION**SEAT MOUNTING BOLT INSTALLATION PROCEDURE**

- *Set the into the most rearward position. Check then each slide is locked, and then Tighten the front mounting bolt temporarily.*

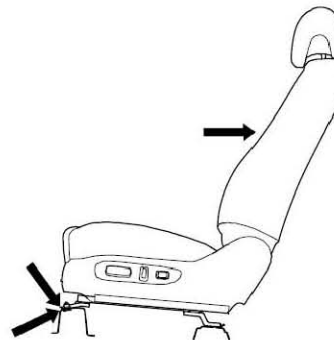


- *Set the seat into the most rearward position. Check the front mounting bolt completely.*



- *Check that the seat operates to and fro smoothly and the locking portion locks properly.*

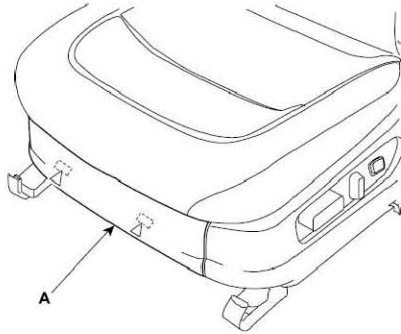
- *Set the seat into most forward position. Check that each slide is locked, and then Tighten the rear mounting bolt completely.*



RECLINER COVER REPLACEMENT

1. Remove the cover (A).

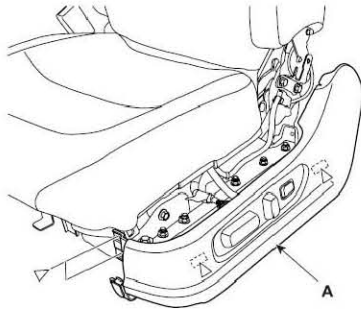
▷ : Clip Locations, 2



2. Loosen the recliner mounting screw and clip, then remove the recliner cover (A).

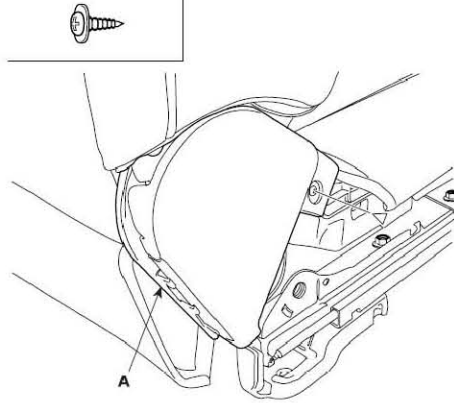
Fastener Locations

▷ : Screw ▶ : Clip



3. Remove the front seat buckle.
4. Loosen the mounting screw, then remove the cover (A).

▷ : Screw Locations, 1

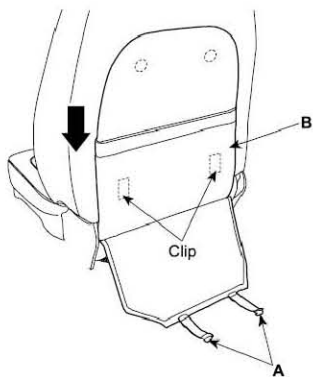


5. Installation is the reverse of removal.

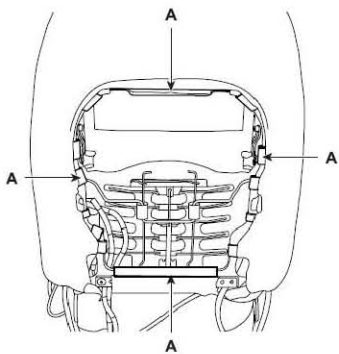
LAUNCH

SEAT BACK COVER REPLACEMENT

1. Remove front seat assembly(See page BD-93).
2. Remove the recliner cover(See page BD-95).
3. After disconnecting the scuff band (A), remove the seat back panel (B).

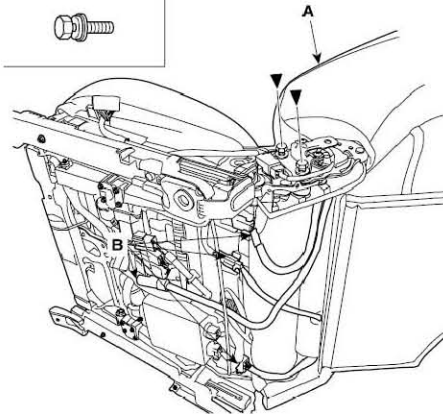


4. Disconnect the protector (A) from the back frame

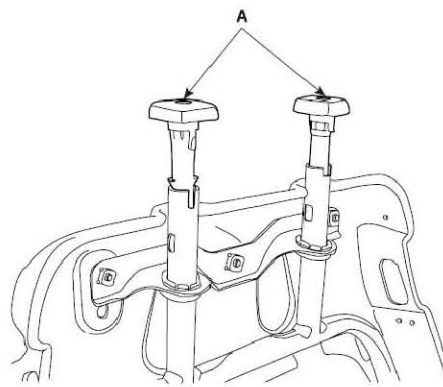


5. Disconnect the connector (B).
6. Loosen the mounting bolts, then remove the seat back assembly (A).

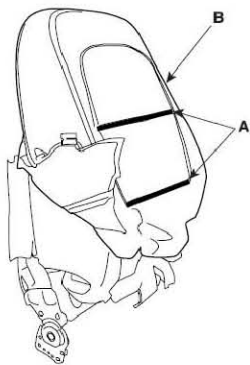
► : Bolt Locations, 4



7. Remove the headrest and headrest guide (A).



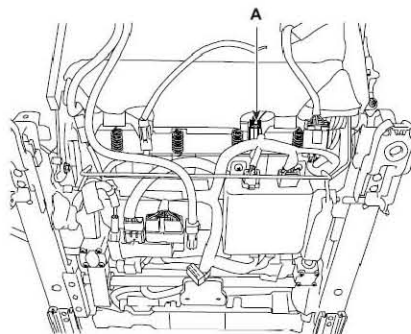
8. Disconnect the aplix (A) on the front of seat back, remove the back cover (B).



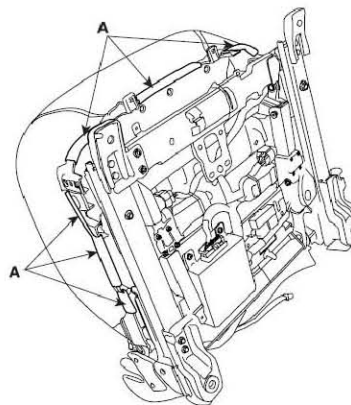
9. Installation is the reverse of removal.

SEAT CUSHION COVER REPLACEMENT

1. Remove front seat assembly(See page BD-93).
2. Remove the recliner cover(See page BD-95).
3. Disconnect the connector (A).

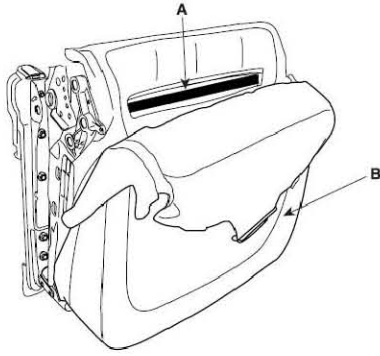


4. Disconnect the protector (A).



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5. Disconnect the aplix (A) on the front of seat cushion and remove the seat cushion cover (B).



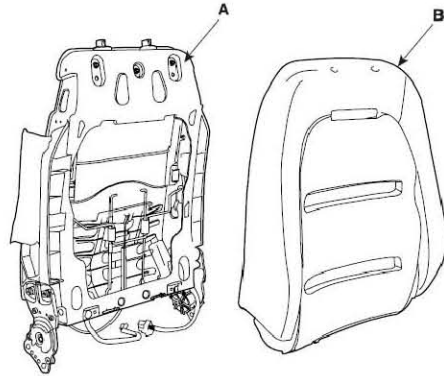
6. Installation is the reverse of removal.

SEAT BACK FRAME REPLACEMENT

1. Remove the following items.
 - Recliner cover(See page BD-95).
 - Seat back panel(See page BD-96).
 - Headrest guide(See page BD-96).
 - Seat back cover(See page BD-96).
2. Remove the pad (A) from frame (B).

NOTE

- Remove the side air bag for replacing side air bag installation seat.
- Be fore service, be fully aware of precautions and service procedure relevant to air bag



3. Installation is the reverse of removal.

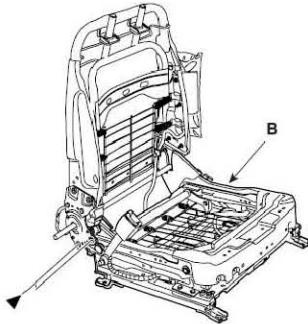
LAUNCH
LAUNCH

SEAT TRACK REPLACEMENT

1. Remove the recliner cover(See page BD-95).
2. Remove the seat cushion cover(See page BD-97).
3. Remove the track (B).

DRIVE'S

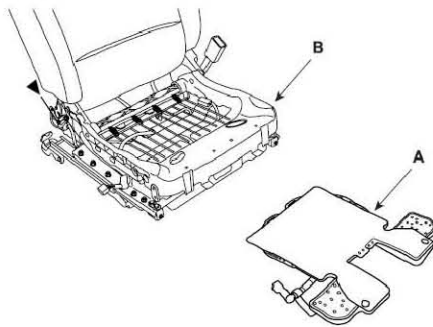
▶ :  



PASSENGER'S

- Remove the PODS(A) (See page " RT" Group).

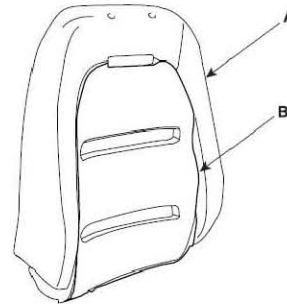
▶ :  



4. Installation is the reverse of removal.

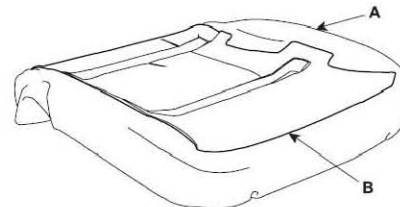
SEAT BACK HEATER REPLACEMENT

1. Remove the seat back cover(See page BD-96).
2. Cut the heater (A) attached to the pad (B), as shown in the picture.
3. Take off the paper from the backside of the heater assembly.
4. Attach the heater to the main part of pad.
5. Install the seat back cover.



SEAT CUSHION HEATER REPLACEMENT

1. Remove the seat back cover(See page BD-98).
2. Cut the heater (A) attached to the pad (B), as shown in the picture.
3. Take off the paper from the backside of the heater assembly.
4. Attach the heater to the main part of pad.
5. Install the seat back cover.

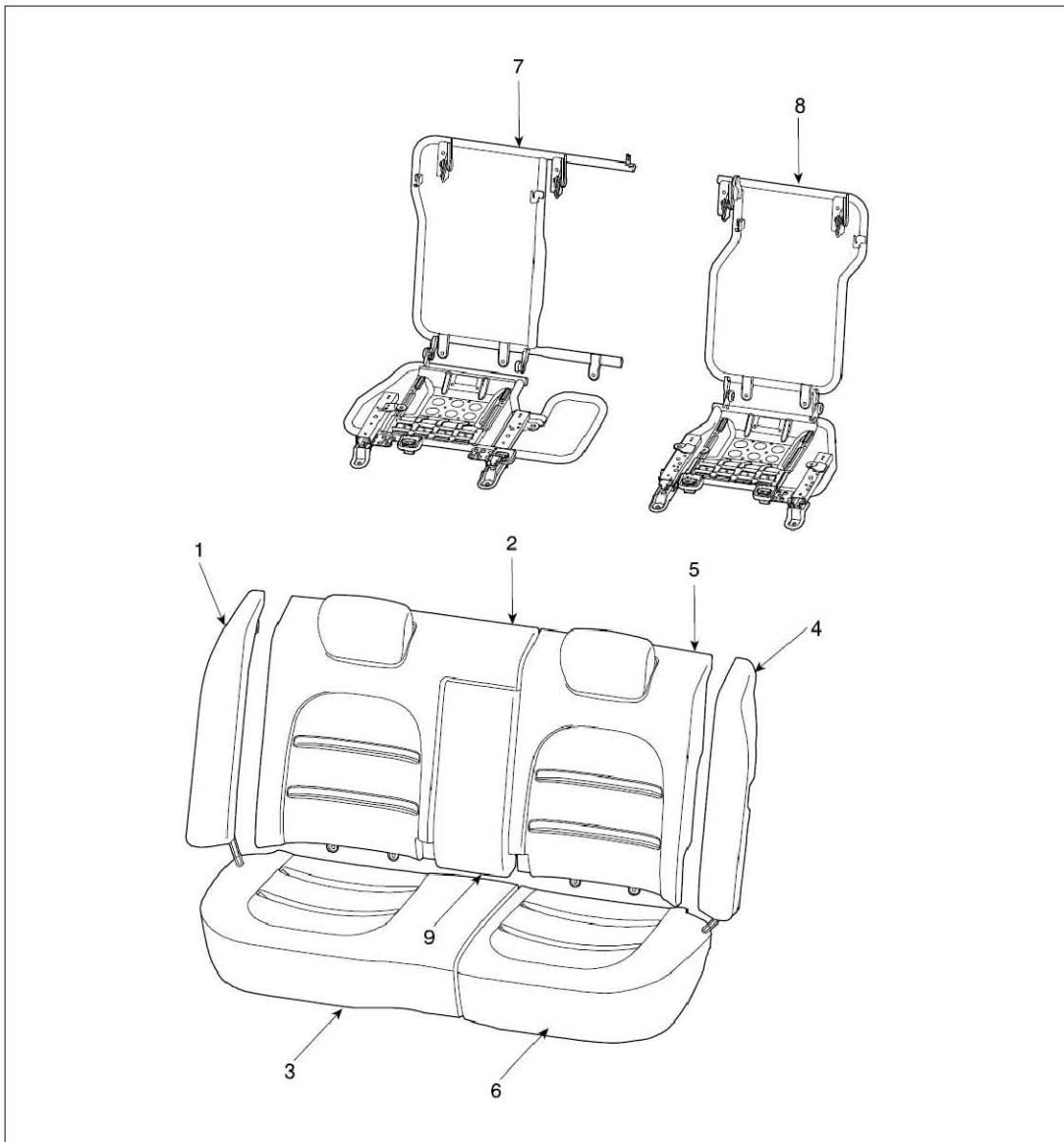


BD -100

BODY (INTERIOR AND EXTERIOR)

REAR SEAT

COMPONENTS

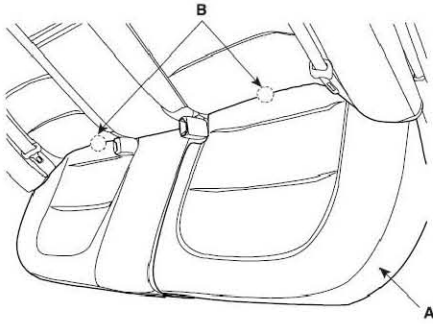


- 1. Side rear seat back
- 2. Rear seat back (RH)
- 3. Rear seat cushion (RH)
- 4. Side rear seat back (LH)

- 5. Rear seat back (LH)
- 6. Rear seat cushion (RH)
- 7. Rear seat power frame (RH)
- 8. Rear seat power frame (LH)


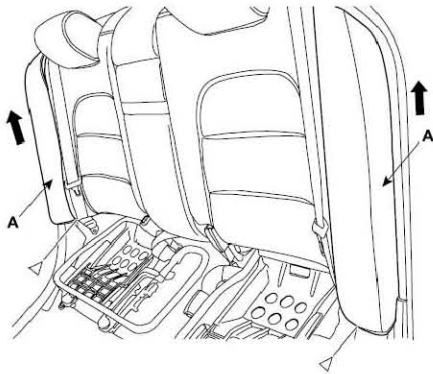
REPLACEMENT**SEAT ASSEMBLY REPLACEMENT**

1. Remove the rear seat cushion (A).
2. Disconnect the connector (B).




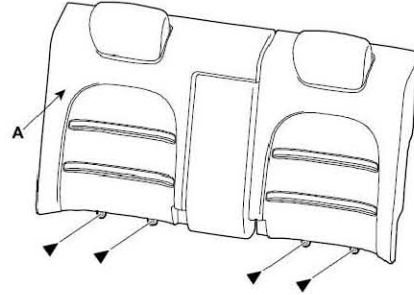
3. Loosen the mounting bolt, then remove the side seat back (A).

▷: Bolt Locations, 2

 **16.7 ~ 25.5 N·m**
(1.7 ~ 2.6 kgf·m
12.3 ~ 18.8 lbf·ft)

4. Remove the rear seat back (A).

▷: Bolt Locations, 4

 **16.7 ~ 25.5 N·m**
(1.7 ~ 2.6 kgf·m
12.3 ~ 18.8 lbf·ft)

5. Installation is the reverse of removal.

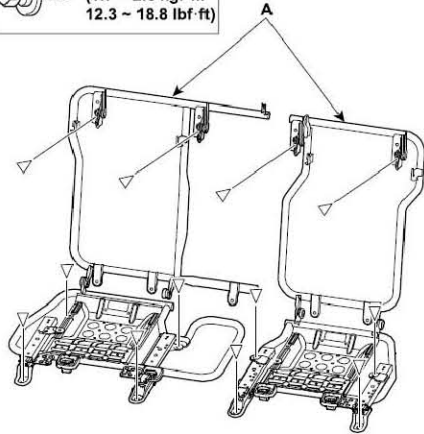
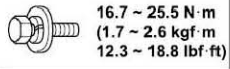
BD -102

BODY (INTERIOR AND EXTERIOR)

SEAT FRAME ASSEMBLY REPLACEMENT

1. Loosen the mounting bolts.
2. Remove the seat frame (A).

▷: Bolt Locations, 12



3. Installation is the reverse of removal.

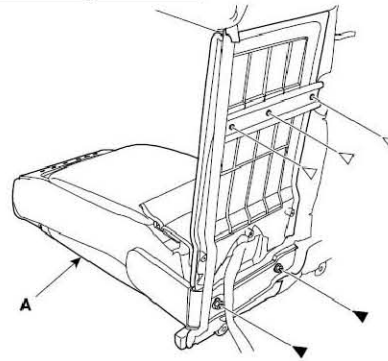
ARMREST REPLACEMENT

1. Loosening the armrest mounting screw and nut.
2. Remove the armrest (A).

Fastener Locations

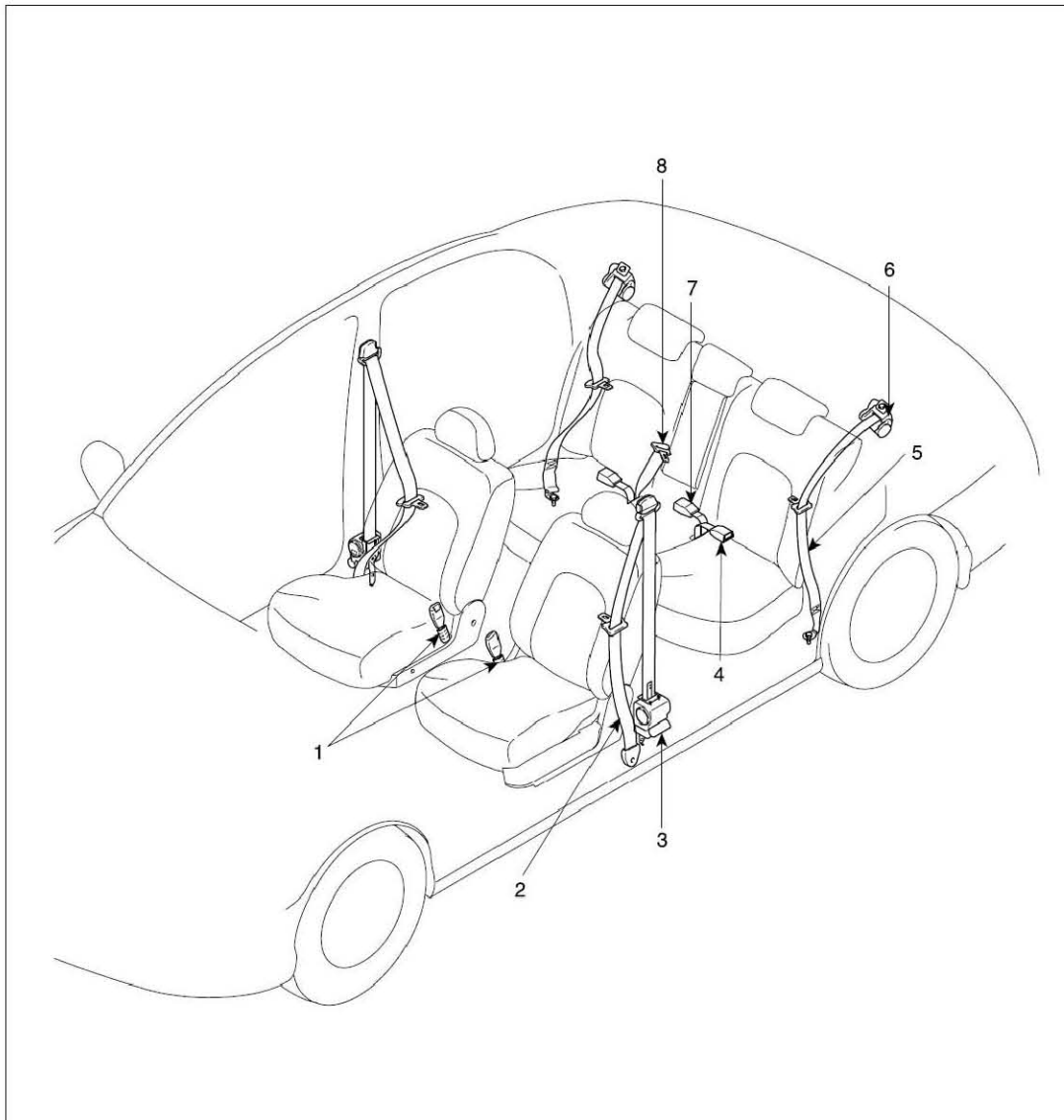
▷: Screw, 3

▶: Nut, 2



3. Installation is the reverse of removal.

LAUNCH
LAUNCH

SEAT BELT**COMPONENTS**

1. Front seat buckle
2. Front seat belt
3. Front seat belt retractor
4. Rear seat belt

5. Rear seat belt
6. Rear seat belt retractor
7. Rear center seat buckle
8. Rear center seat belt

REPLACEMENT

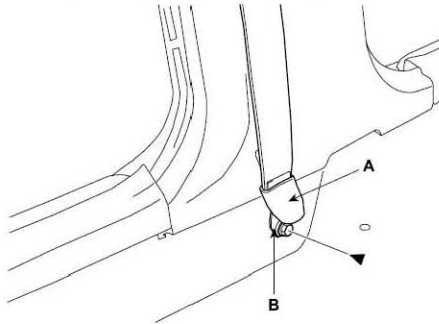
FRONT SEAT BELT REPLACEMENT



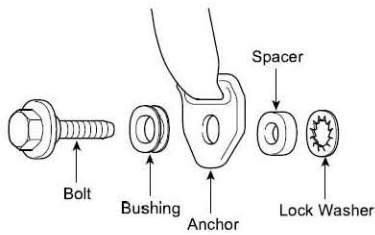
CAUTION
 When installing the belt, make sure not to damage the pretensioner.

1. Remove the following items first.
 - Front seat assembly(See page BD-93).
 - Front and rear door scuff trim(See page BD-69, 70).
2. After raise the lower anchor cover (A), loosen the lower anchor mounting bolt (B).

▶ : Bolt, 39.2 ~ 53.9 N·m
 (4.0 ~ 5.5 kgf·m, 28.9 ~ 39.8 lbf·ft)

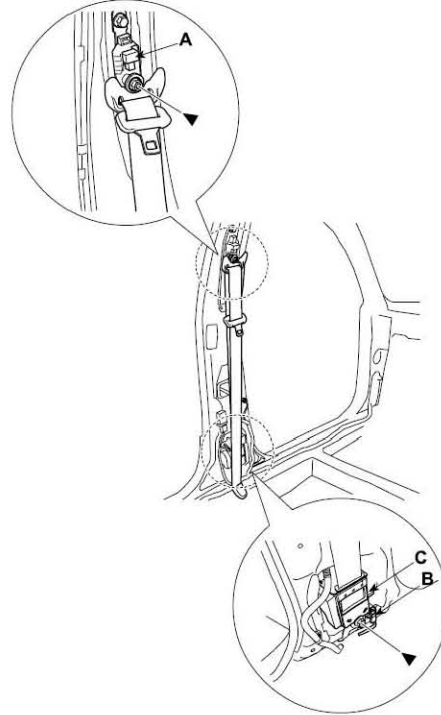


STRUCTURE OF LOWER ANCHOR BOLT

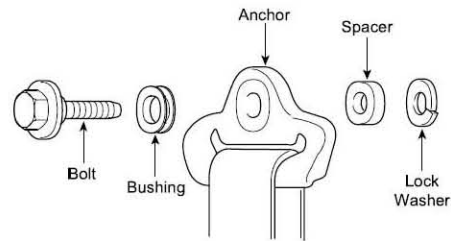


3. Remove the center pillar lower trim(See page BD-71).
4. Remove the center pillar upper trim(See page BD-71).
5. Remove the upper anchor (A).
6. After disconnecting the pretensioner connector lock pin, remove the connector (B), Loosen the mounting bolt, then remove the pretensioner (C).

▶ : Bolt, 39.2 ~ 53.9 N·m
 (4.0 ~ 5.5 kgf·m, 28.9 ~ 39.8 lbf·ft)



STRUCTURE OF UPPER ANCHOR BOLT



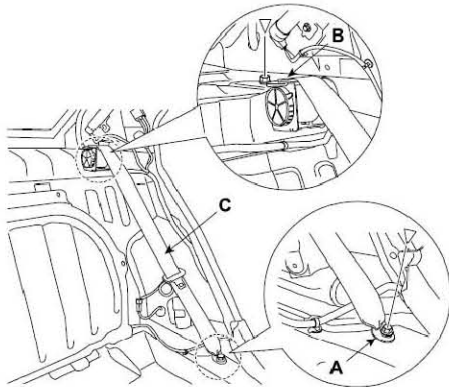
REAR SEAT BELT RELACEMENT

CAUTION

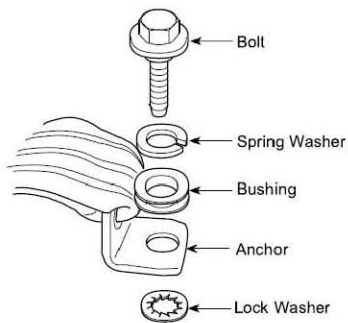
When installing the belt, make sure not to damage the pretensioner.

1. Remove the following items first.
 - Rear seat assembly(See page BD-101).
 - Front and rear door scuff trim(See page BD-69, 70).
 - Rear filler trim(See page BD-72).
2. Remove the lower anchor (A).
3. Remove the package tray trim(See page BD-85).
4. After loosening the retractor (C) mounting bolt, remove the rear seat belt (B).

▷ : Bolt, 39.2 ~ 53.9 N·m
(4.0 ~ 5.5 kgf·m, 28.9 ~ 39.8 lbf·ft)



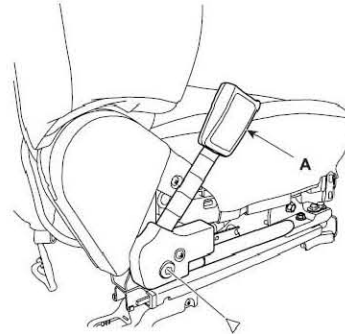
STRUCTURE OF LOWER ANCHOR BOLT



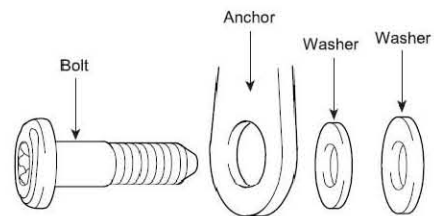
FRONT SEAT BELT BUCKLE REPLACEMENT

1. Remove the following items first.
 - Front seat assembly(See page BD-93).
2. Remove the wire harness of buckle from seat.
3. Remove the seat belt buckle (A).
4. Installation is the reverse of removal.

▷ : Bolt, 39.2 ~ 53.9 N·m
(4.0 ~ 5.5 kgf·m, 28.9 ~ 39.8 lbf·ft)




STRUCTURE OF BUCKLE BOLT

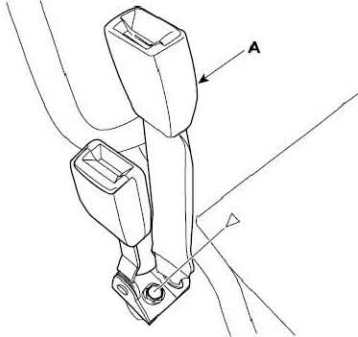


REAR SEAT BELT BUCKLE REPLACEMENT

1. After cushion frame hinge mounting bolt, then remove the cushion.
2. Remove the seat belt buckle (A).

▷ : Bolt Locations, 1

 39.2 ~ 53.9 N·m
(4.0 ~ 5.5 kgf·m,
28.9 ~ 39.8 lbf·ft)




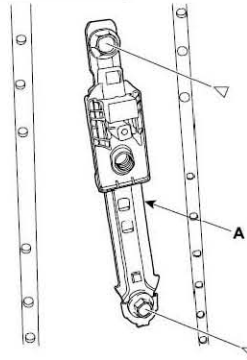
3. Installation is the reverse of removal.

HIGHT ADJUSTER REPLACEMENT

1. Remove the following items first.
 - Front seat assembly(See page BD-93).
 - Front and rear door scuff trim(See page BD-69, 70).
 - Front seat belt upper and lower anchor(See page BD-104).
 - Center pillar lower and upper trim(See page BD-71).
2. Loosen the mounting bolt, then remove the height adjuster (A).

▷ : Bolt Locations, 2

 39.2 ~ 53.9 N·m
(4.0 ~ 5.5 kgf·m,
28.9 ~ 39.8 lbf·ft)



3. Installation is the reverse of removal.

LAUNCH
LAUNCH