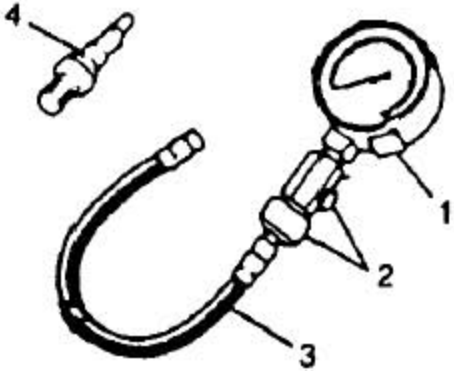
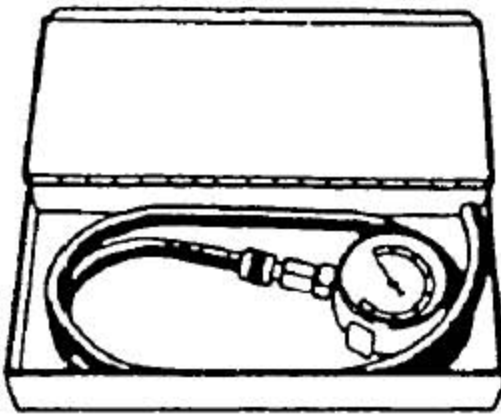
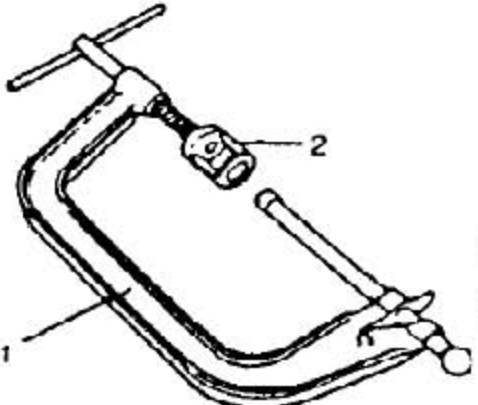

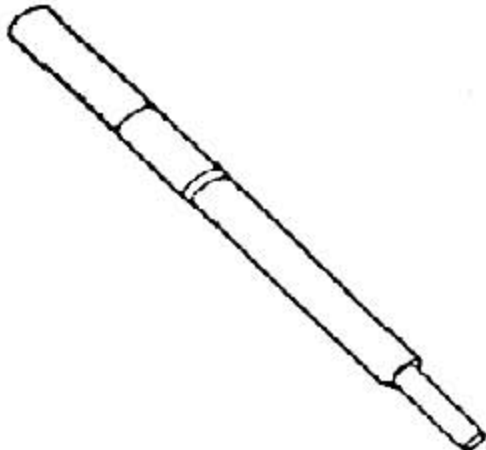



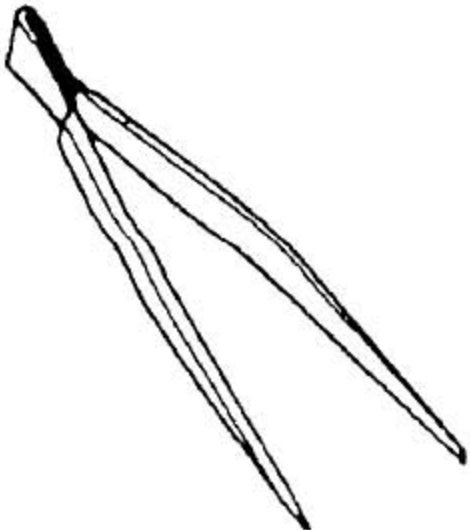
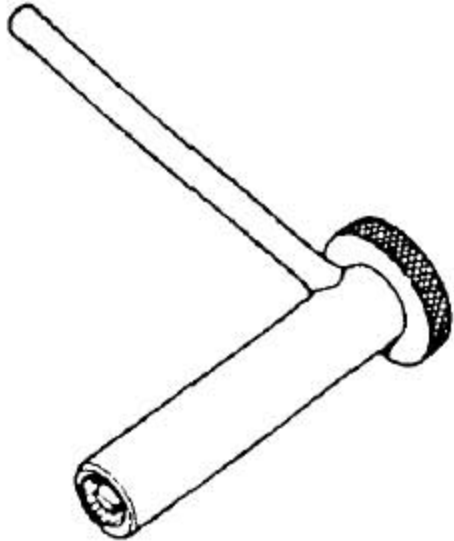

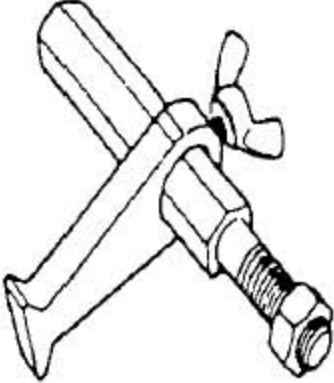

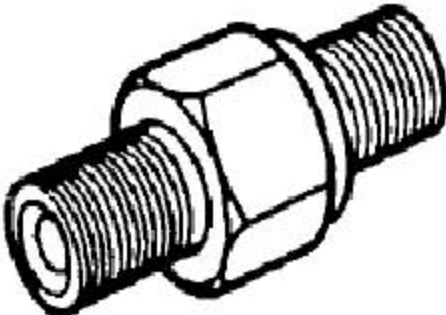
## 4. 拧紧扭矩及专用工具

### 4.1 拧紧扭矩

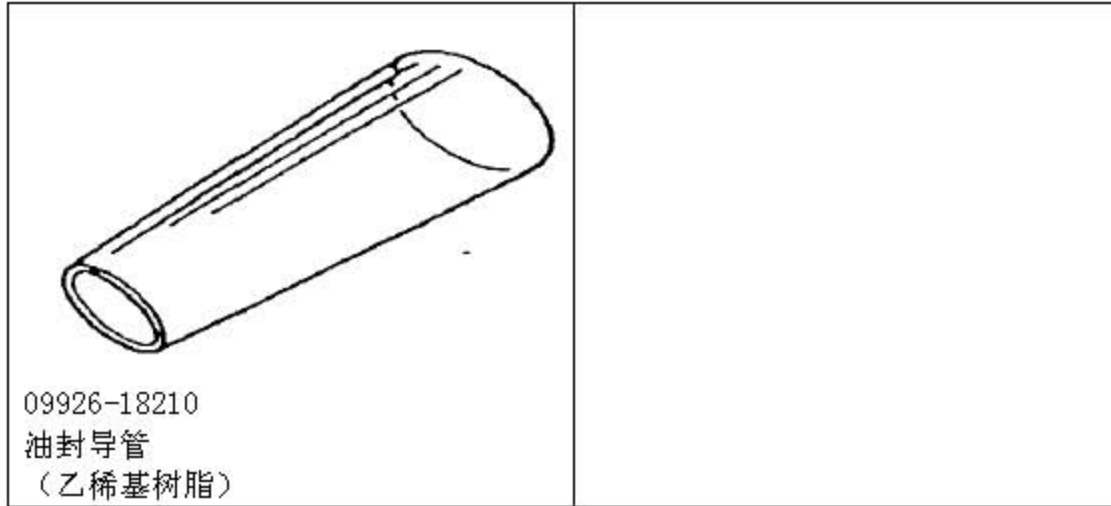
紧固件	拧紧扭矩		
	N·m	kg-m	lb-ft
油压开关	14	1.4	10.5
气门调整螺钉固定螺母	12	1.2	9.0
缸罩螺栓	11	1.1	8.0
进气歧管螺母	23	2.3	17.0
排气歧管螺母	23	2.3	17.0
排气管螺栓	50	5.0	36.5
定时皮带张紧器双头螺栓	11	1.1	8.0
定时皮带张紧螺栓	25	2.5	18.0
定时皮带盖螺栓和螺母	11	1.1	8.0
曲轴皮带轮螺栓	16	1.6	11.5
油泵滤网螺栓和撑杆螺栓	11	1.1	8.0
油盘螺栓和螺母			
油盘放油塞	35	3.5	25.5
油泵转子板螺钉	11	1.1	8.0
油泵壳螺栓			
曲轴正时皮带轮螺栓	130	13.0	94.0
凸轮轴盖螺栓	11	1.1	8.0
摇臂轴螺栓			
摇臂轴螺塞	33	3.3	24.0
凸轮轴正时皮带轮螺栓	60	6.0	43.5
CMP 传感器螺栓/CKP 传感器螺栓	11	1.1	8.0
缸盖喉管塞	3.5	0.3	52.5
缸盖螺栓	68	6.8	49.5
连杆轴承盖螺母	35	3.5	25.5
T/M 和缸体紧固件螺栓和螺母	50	5.0	36.5
曲轴主轴承盖螺栓	54	5.4	39.0
飞轮螺栓	78	7.8	56.5
油位表导管螺栓和螺母	11	1.1	8.0

## 4.2 专用工具

 <p>1. 09915-64510-001 压力表 2. 09915-64510-002 接头 3. 09915-64530 软管 4. 09915-67010 固定器</p>	 <p>09915-67310 真空表</p>
 <p>1. 09916-14510 气门开启器 2. 09916-14910 气门开启器固定器</p>	 <p>09916-34542 铰刀手柄</p>
 <p>09916-44910 气门导管拆卸器</p>	 <p>09916-56011 气门导管安装器固定器</p>

 <p>09916-84511 镊子</p>	 <p>09917-18210 调整气门间隙扳手</p>
 <p>09918-08210 真空表软管接头</p>	 <p>09924-17810 飞轮紧固器</p>
 <p>09915-77310 油压表</p>	 <p>09915-77310 油压表</p>

 <p>09916-34550 铰刀 (5.5mm)</p>	 <p>09916-38210 铰刀 (11mm)</p>
 <p>09916-58210 气门导管安装器手柄</p>	 <p>09916-77310 活塞环压缩器</p>
 <p>09917-68220 凸轮轴正时轮固定板手</p>	 <p>09917-98221 气门杆密封安装器</p>



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